

AGENDA

11:00 - 12:10 **PRESENTATION + Q&A**

12:10 - 12:20 BREAK

12:20 - 1:00 DISCUSSION / WORKSHOP





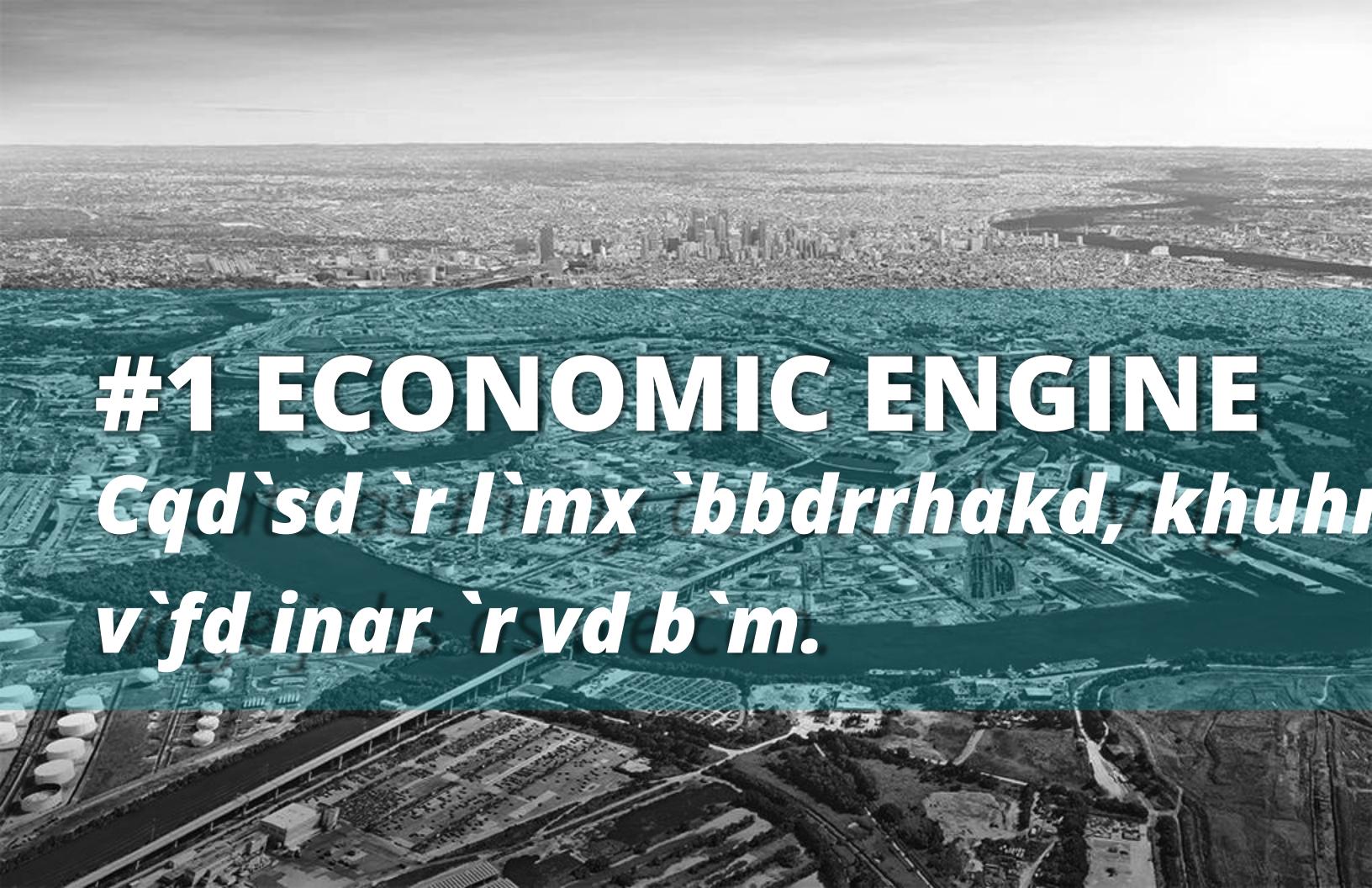


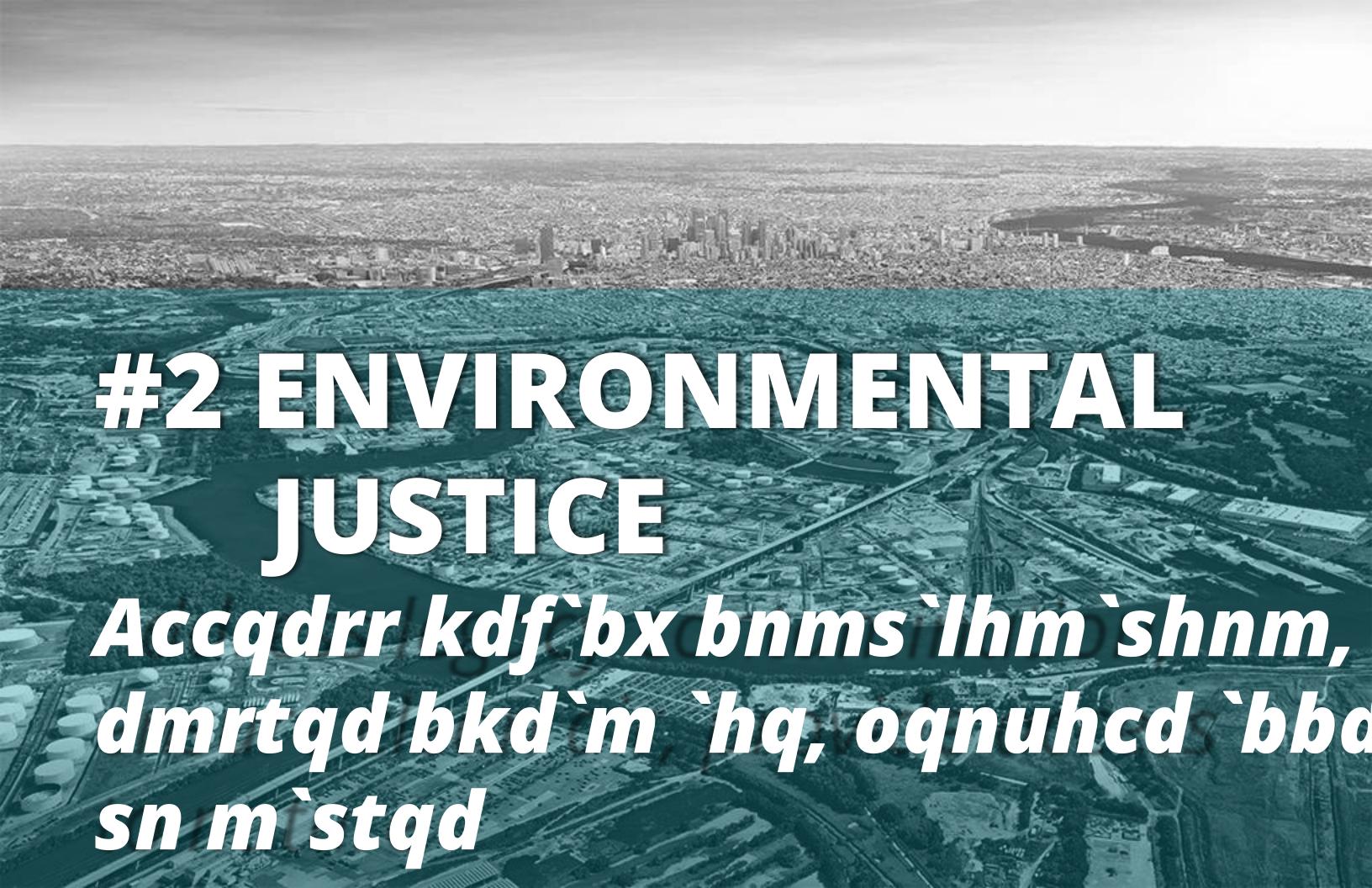






















COMMUNITY ORGANIZING

CBA NEGOTIATION

LINDY REPORT

ACCESS STUDY

PENN STUDIO

SUPERSTUDIO

LEGISLATION

INFRASTRUCTURE INVESTMENT

REDEVELOPMENT

+ OTHER ACTIONS

HOW CAN WE MAKE THE MOST OF THE SUPERSTUDIO?

- 1. STAKE OUT A BOLD, PUBLIC VISION FOR THE REFINERY SITE
- 2. SUPPORT IT WITH RESEARCH
- 3. LINK IT TO NATIONAL TRENDS + POLICY

RESEARCH



DEVELOPMENT TYPOLOGY



ALTERNATIVE SCENARIOS

POLICY PROPOSALS

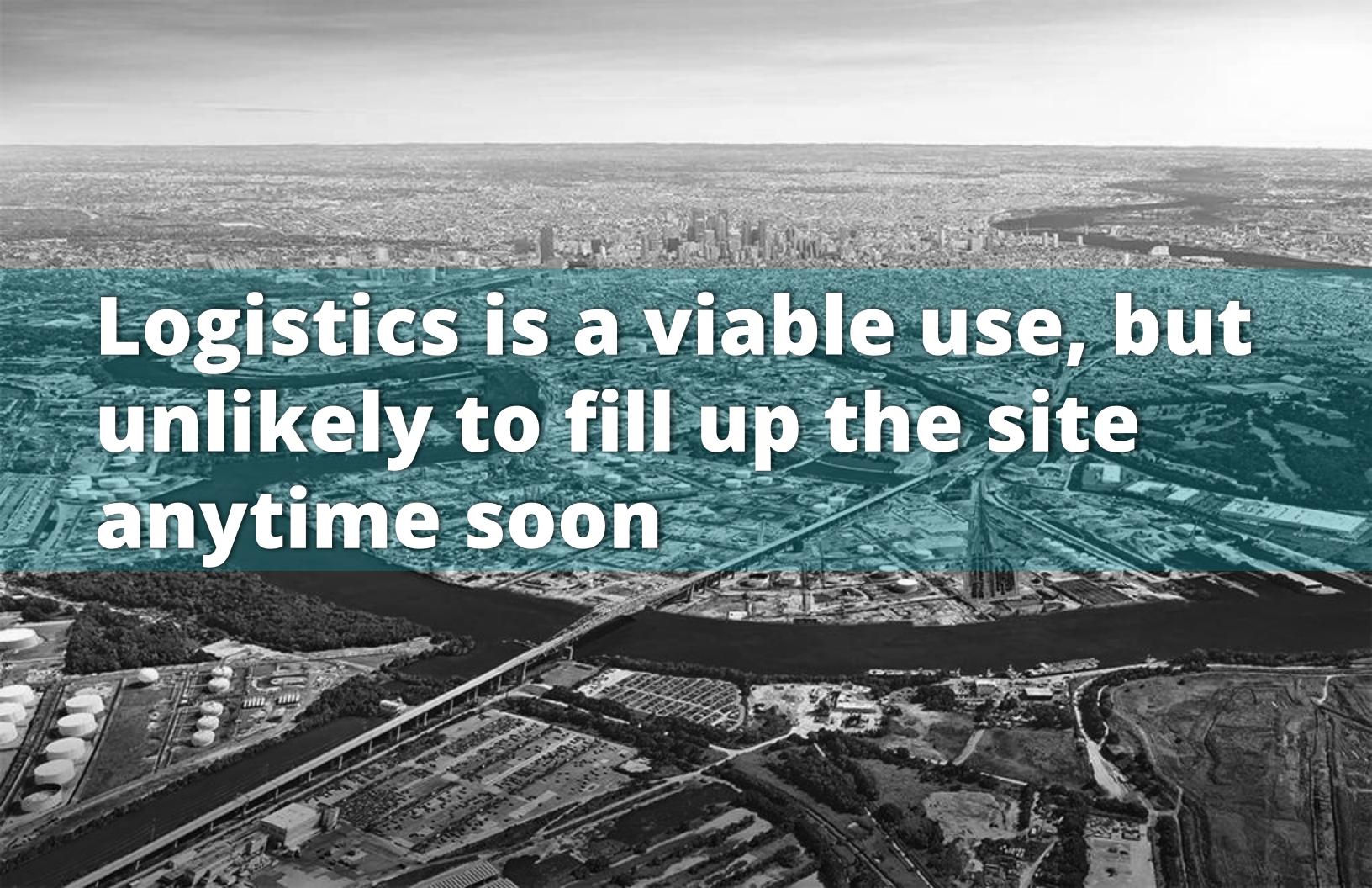


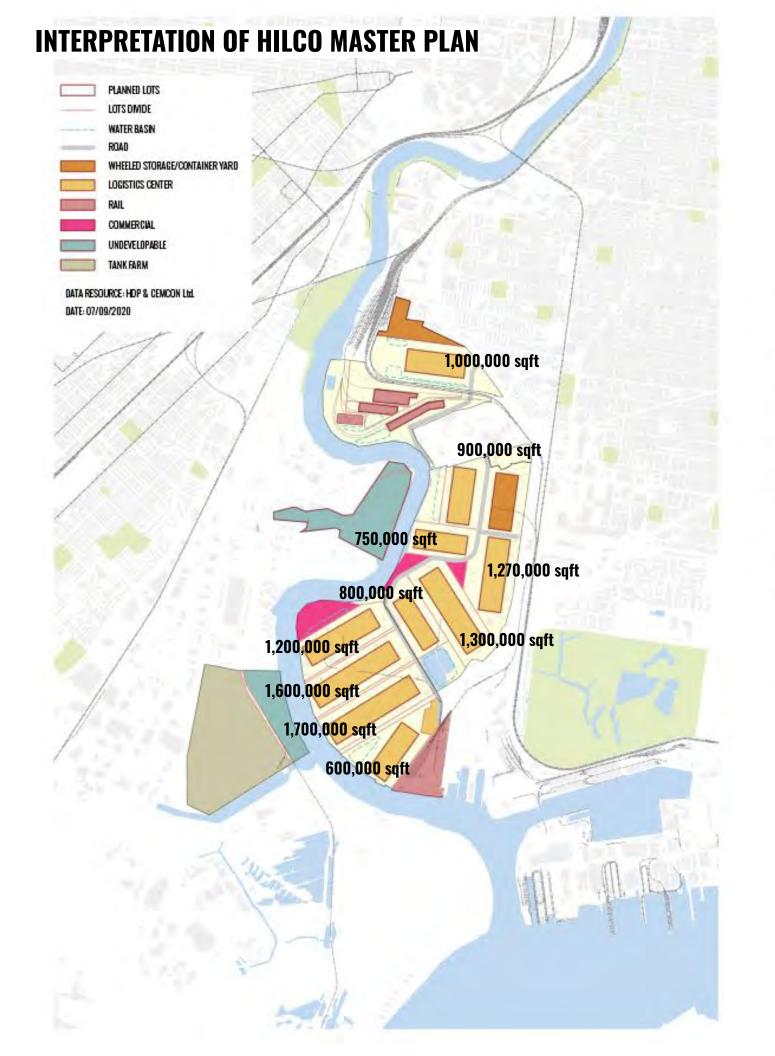
RESEARCH: TOPIC AREAS

- 1. ECONOMIC DEVELOPMENT
- 2. AIR QUALITY
- 3. REMEDIATION
- 4. PARKS & ACCESS TO NATURE
- 5. MEMORY
- 6. NATIONAL REFINERY CONTEXT

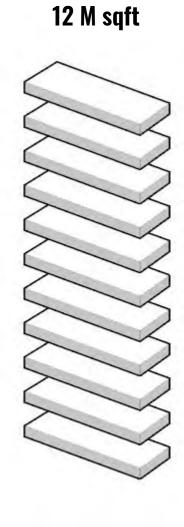






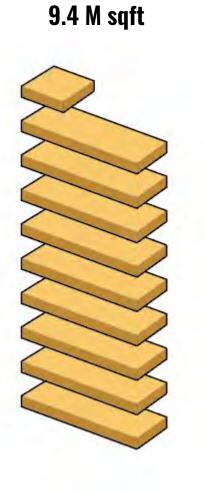


PROPOSED

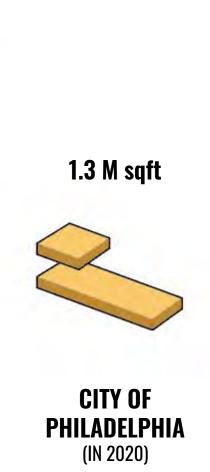


HILCO PLAN

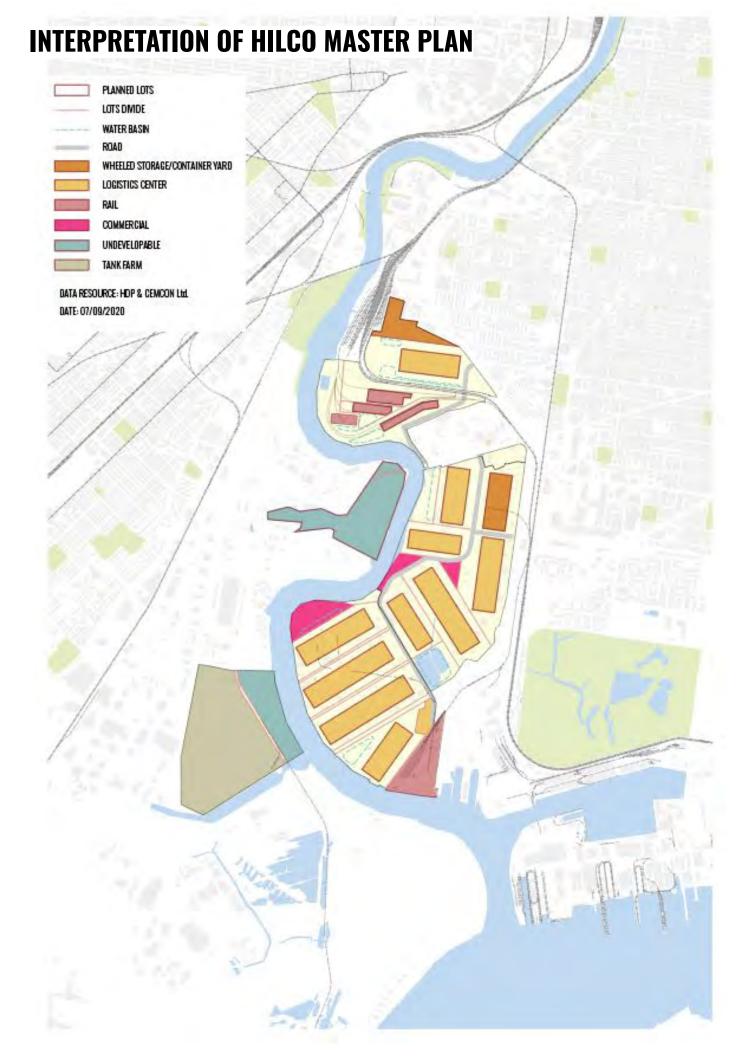
RECENT CONSTRUCTION











HDP DEVELOPMENT TARGET

13-15 M sqft

- Warehouses
- E-Commerce
- Light Manufacturing
 - Life Sciences
 - Gas Stations
 - Trucking Storage
- Retail & Restaurants

*DATA AND QUOTE COMES FROM HRP'S APRIL 14TH, 2021 PRESENTATION



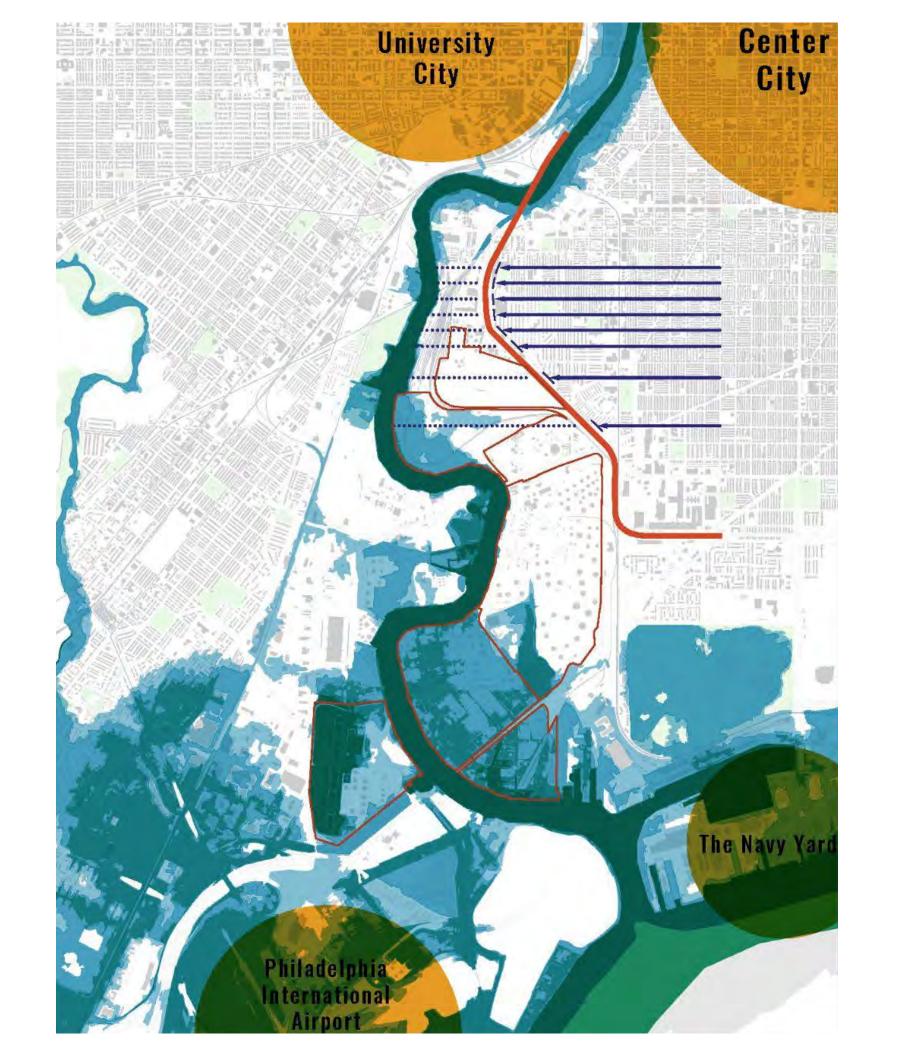
HDP DEVELOPMENT TARGET

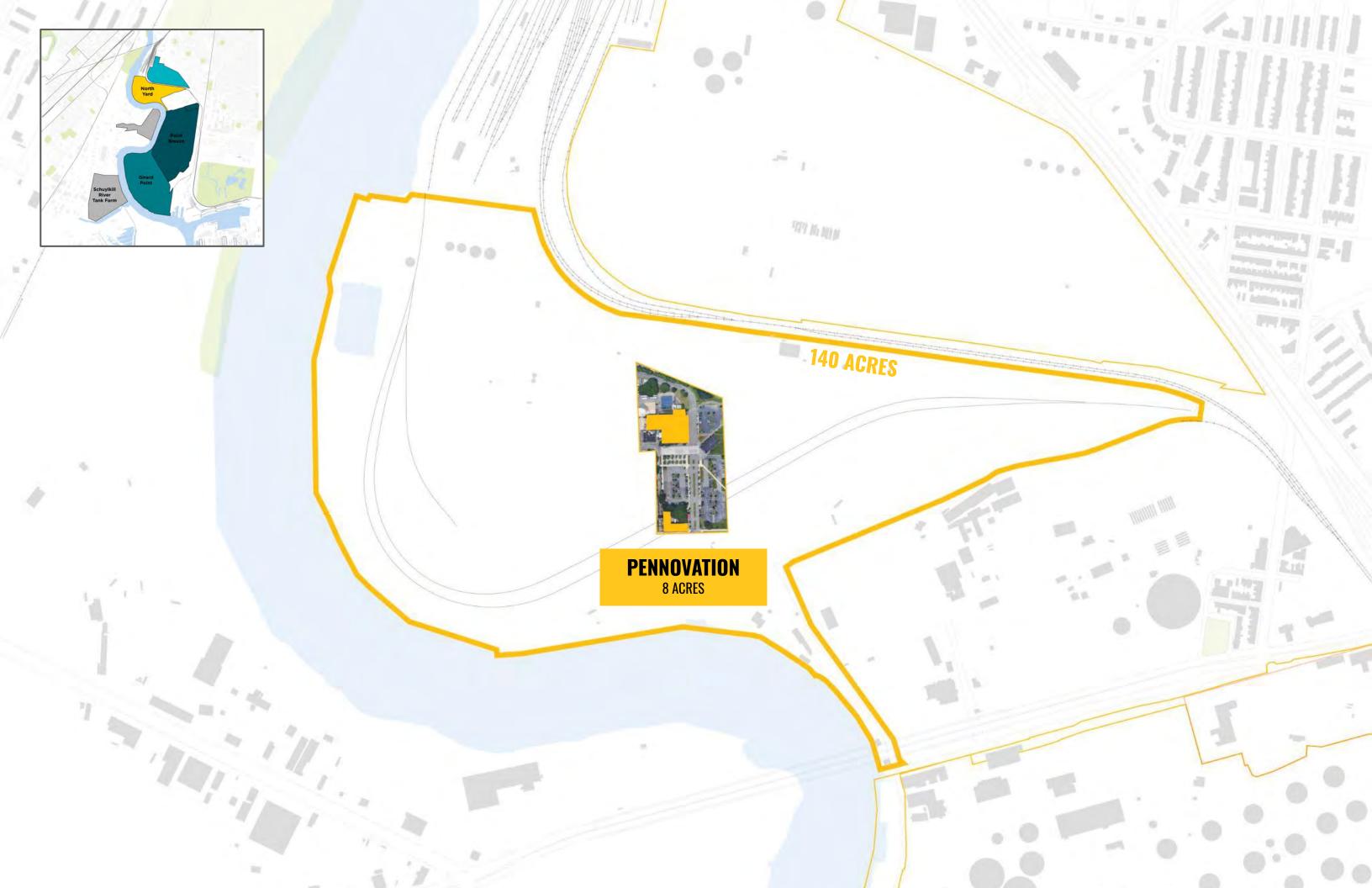
13-15 M sqft

- Warehouses
- E-Commerce
- Light Manufacturing
 - Life Sciences
 - Gas Stations
 - Trucking Storage
- Retail & Restaurants

*DATA AND QUOTE COMES FROM HRP'S APRIL 14TH, 2021 PRESENTATION









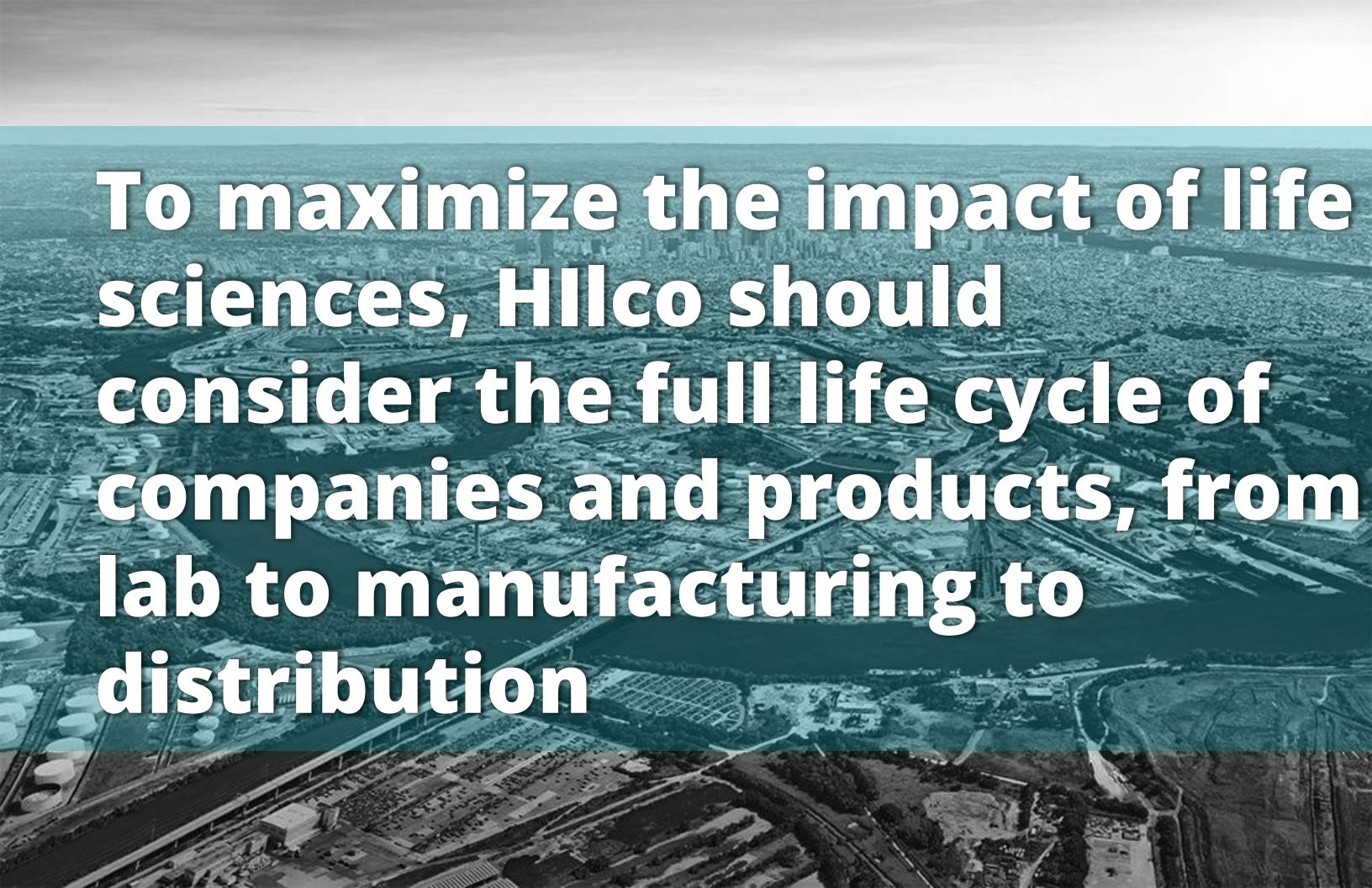


FIG. 11: LIFE SCIENCES FIRM GROWTH STAGES

STARTUP SHARED SPACE

Limited capital. Companies seek affordable space, often incubators, to maximize dollars for R&D.







ScoutBio





Zynerba





SALLEVI

context



GRADUATE 2,000 - 15,000 SF

Series A funding. More space needed for preclinical research. Incubators tend to be too small or too expensive. Companies are sometimes too small for traditional commercial space. Affordability still critical to preserve funding for R&D.







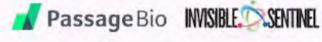


MID-SIZE 15,000 - 50,000 SF

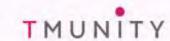
Series B funding for Phase I-III clinical trials. Space needs increase significantly, potentially including manufacturing. Commercial space now viable.





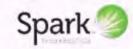






MATURE 50,000 SF+ AND MANUFACTURING

Series C funding begins with commercialization & revenue, Increased SF for lab, office & potentially manufacturing, Eventually scaling/ expanding footprint, often into dedicated facilities or campuses.











Source: CBRE, PIDC, RESGroup, 2019

FIG. 11: LIFE SCIENCES FIRM GROWTH STAGES

STARTUP SHARED SPACE

Limited capital. Companies seek affordable space, often incubators, to maximize dollars for R&D.







ScoutBio





Zynerba





SALLEVI

context



Source: CBRE, PIDC, RESGroup, 2019

GRADUATE 2,000 - 15,000 SF

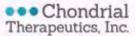
Series A funding. More space needed for preclinical research. Incubators tend to be too small or too expensive. Companies are sometimes too small for traditional commercial space. Affordability still critical to preserve funding for R&D.





SwanBio



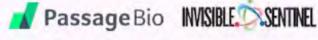


MID-SIZE 15,000 - 50,000 SF

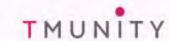
Series B funding for Phase I-III clinical trials. Space needs increase significantly, potentially including manufacturing. Commercial space now viable.











MATURE 50,000 SF+ AND MANUFACTURING

Series C funding begins with commercialization & revenue, Increased SF for lab, office & potentially manufacturing, Eventually scaling/ expanding footprint, often into dedicated facilities or campuses.















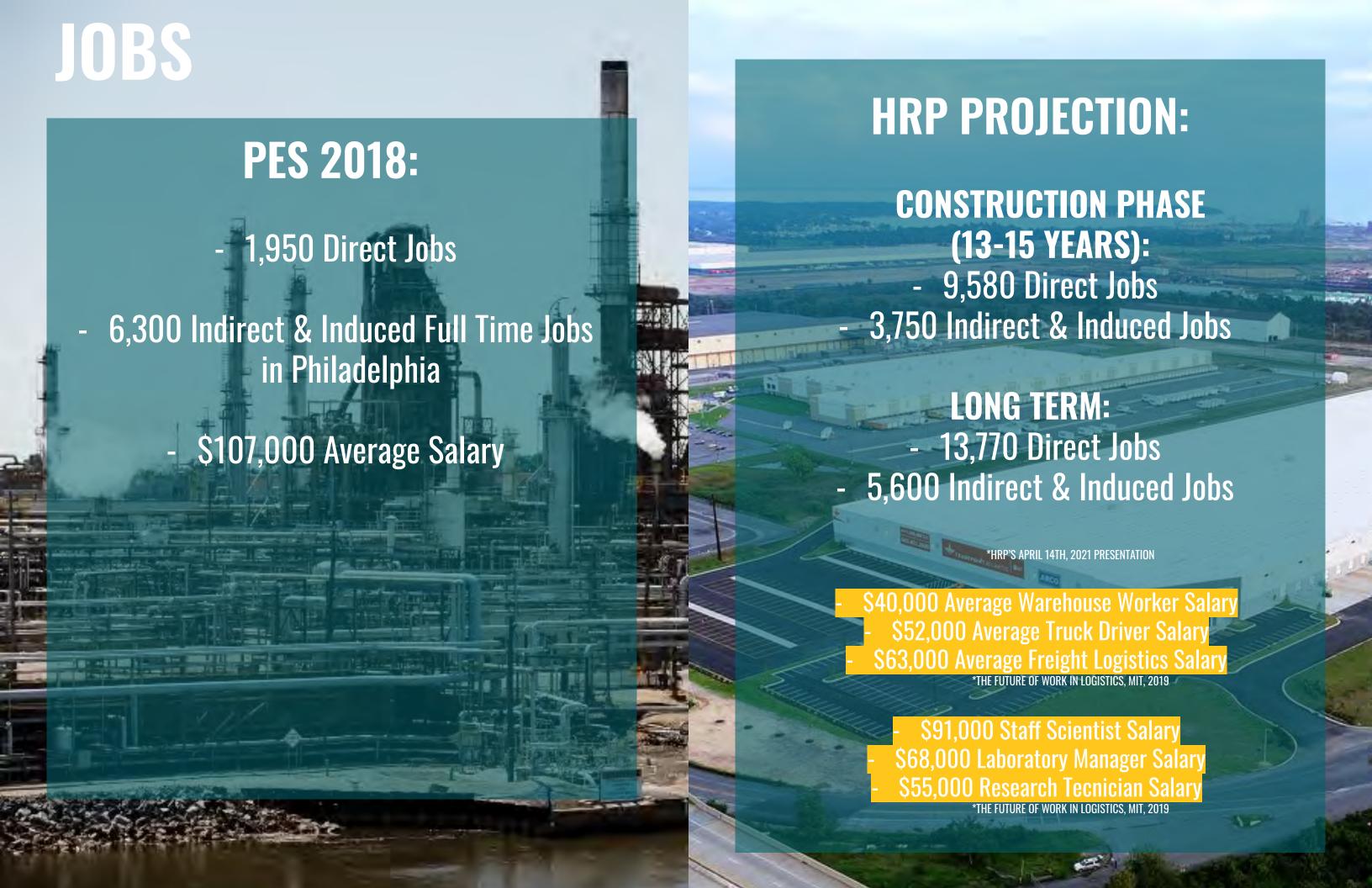


LOGISTICS

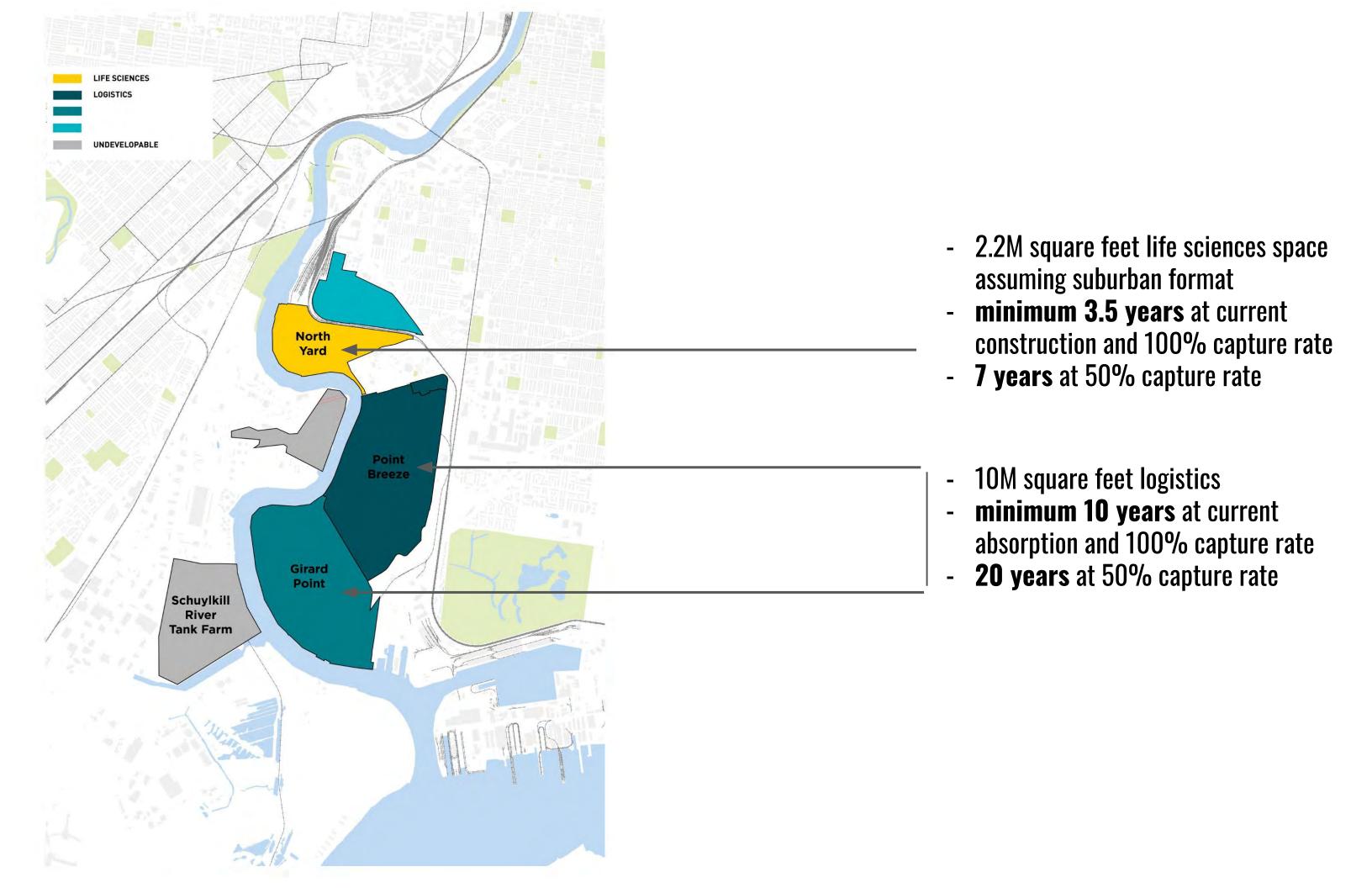
- Higher wages than service industry, lower than refinery
- Higher job density than many types of manufacturing
- Working conditions problematic
- Automation is a long-term concern
- Need training and placement assistance to combat structural issues and achieve equity goals

LIFE SCIENCES

- Labs create jobs for PhDs
- Manufacturing more accessible, but requires specialized training
- Indirect jobs and business to business may be bigger opportunity
- Equity requires policy here too!









"Amazon is incredibly focused on environmental risk on any site. . .their criteria are very tough." - Adam Gordon, Wildflower Ltd.

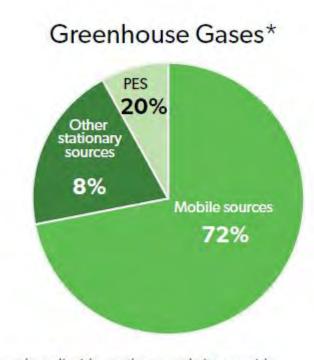
"Workers won't want to be breathing legacy fumes because nobody is maintaining things"

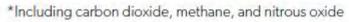
 Peter DeCarlo, Johns Hopkins University Environmental Health and Engineering

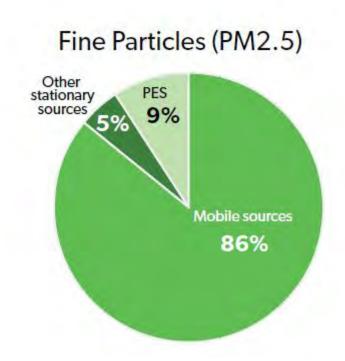






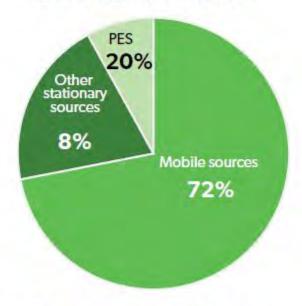




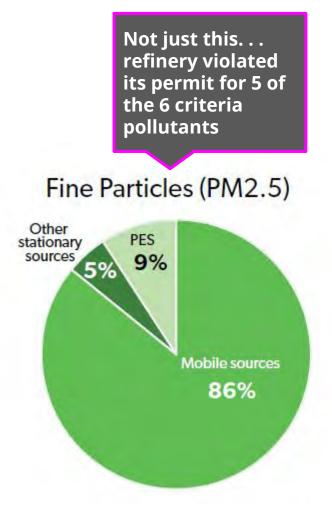


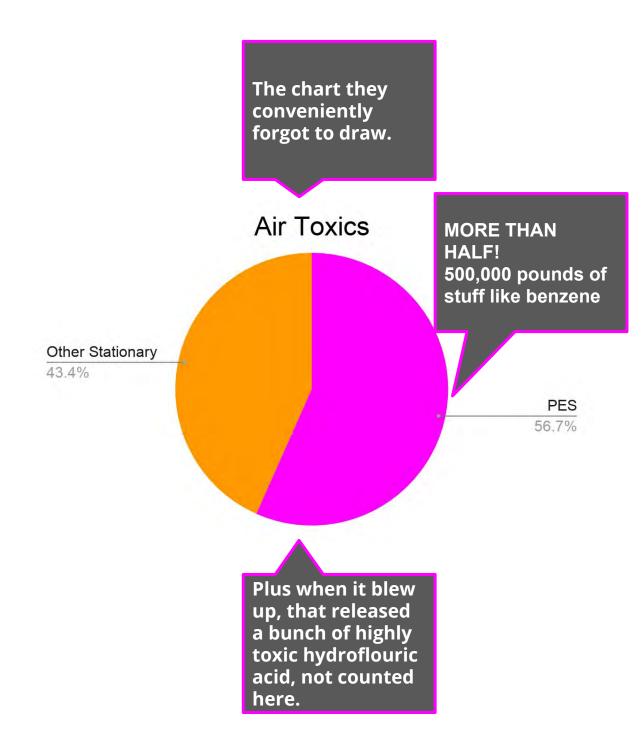
Only counts direct refinery emissions, not product: +157,000 Tons CO2 / DAY, estimated social cost of \$2.4B/year.

Greenhouse Gases*



^{*}Including carbon dioxide, methane, and nitrous oxide







Worldwide , air pollution kills 7 million people each year

Philadelphia has the highest cancer rate of any large US city

Philadelphia has **higher rates of lung and kidney cancer** than the state average; both are linked ot particulates and benzene

Philadelphia has an **asthma hospitalization rate three times** higher than the state average



"I' ve lived here all my life. I've buried so many people."

-Charles Reeves,

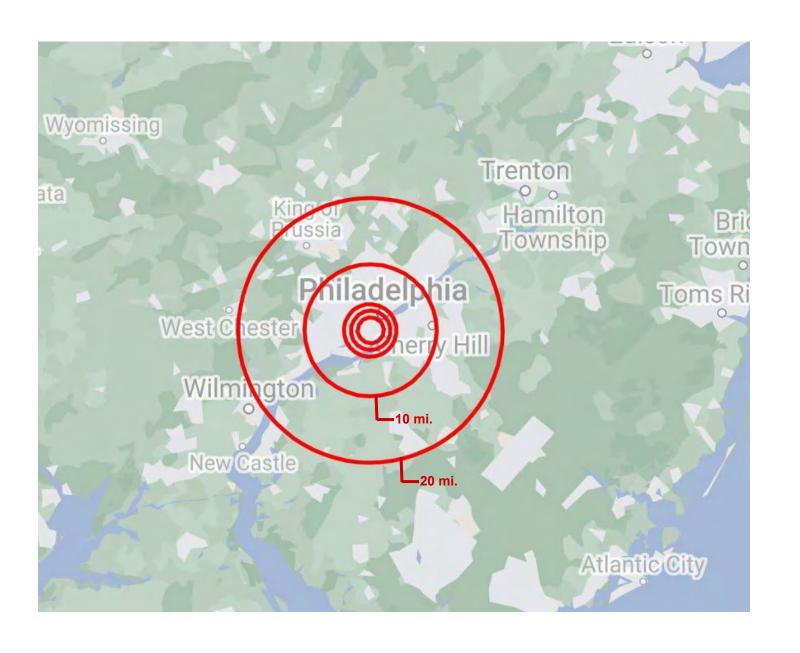
Tasker Morris Neighborhood Association



"When the wind blew right, you had elevated benzene in Rittenhouse Square."

-Peter DeCarlo,

Johns Hopkins Department of Environmental Health and Engineering



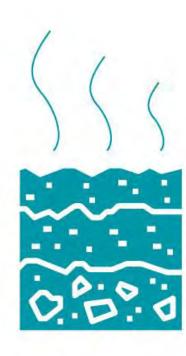
In a peer-reviewed study, living within ten and twenty miles of a Texas refinery was associated with a statistically significant increase in risk of all cancer types

-Williams et al. "Proximity to Oil Refineries and Risk of Cancer: A Population-Based Analysis. *IMC"O C'mbdq Rodbsqc*20 4(6).



"Shut downs of [refineries] have been associated with peaks in [benzene] exposure concentrations... effort should be placed on safe working methods pertaining to shutdowns."

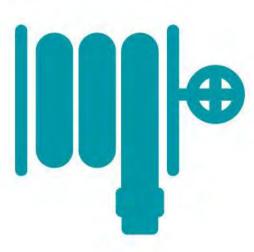




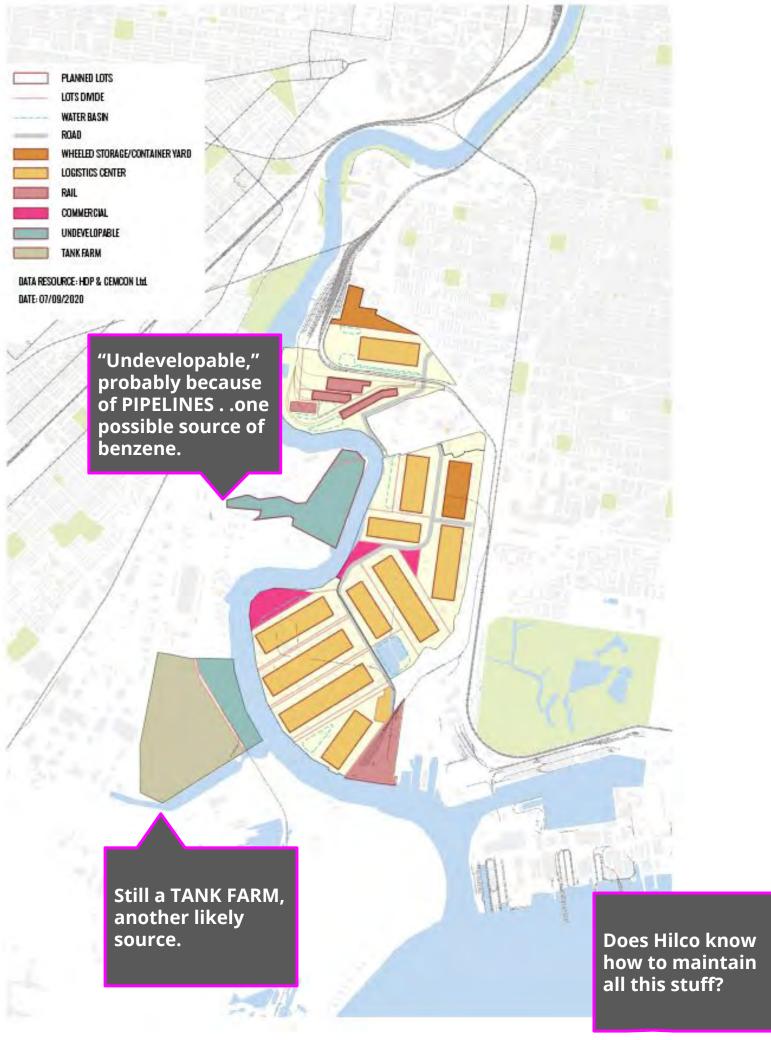
Continuing sources of Benzene emissions at the refinery site may include:

- Leaky tanks + storage containers
- Contaminated soil
- Hose and pipe connections

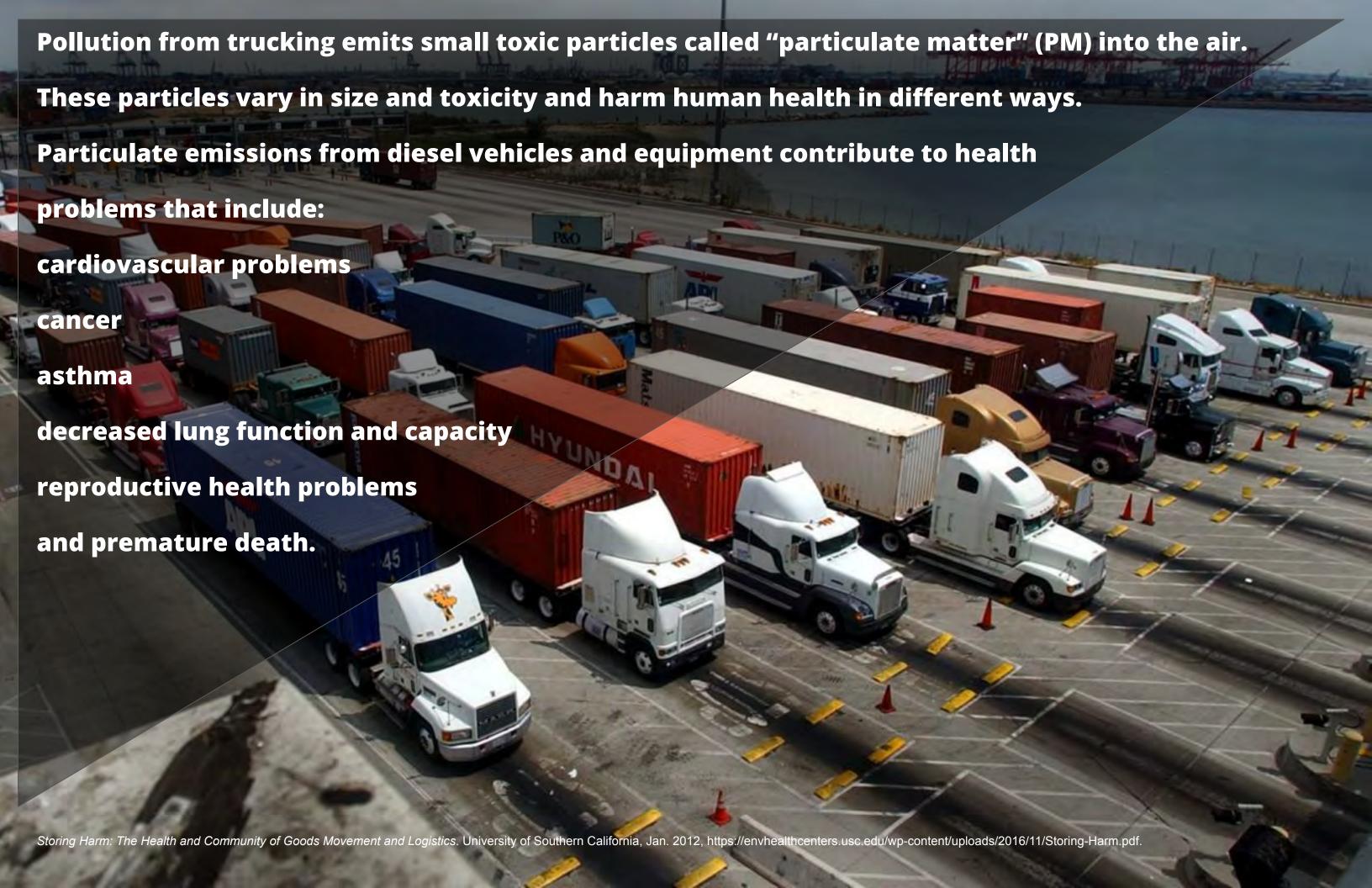




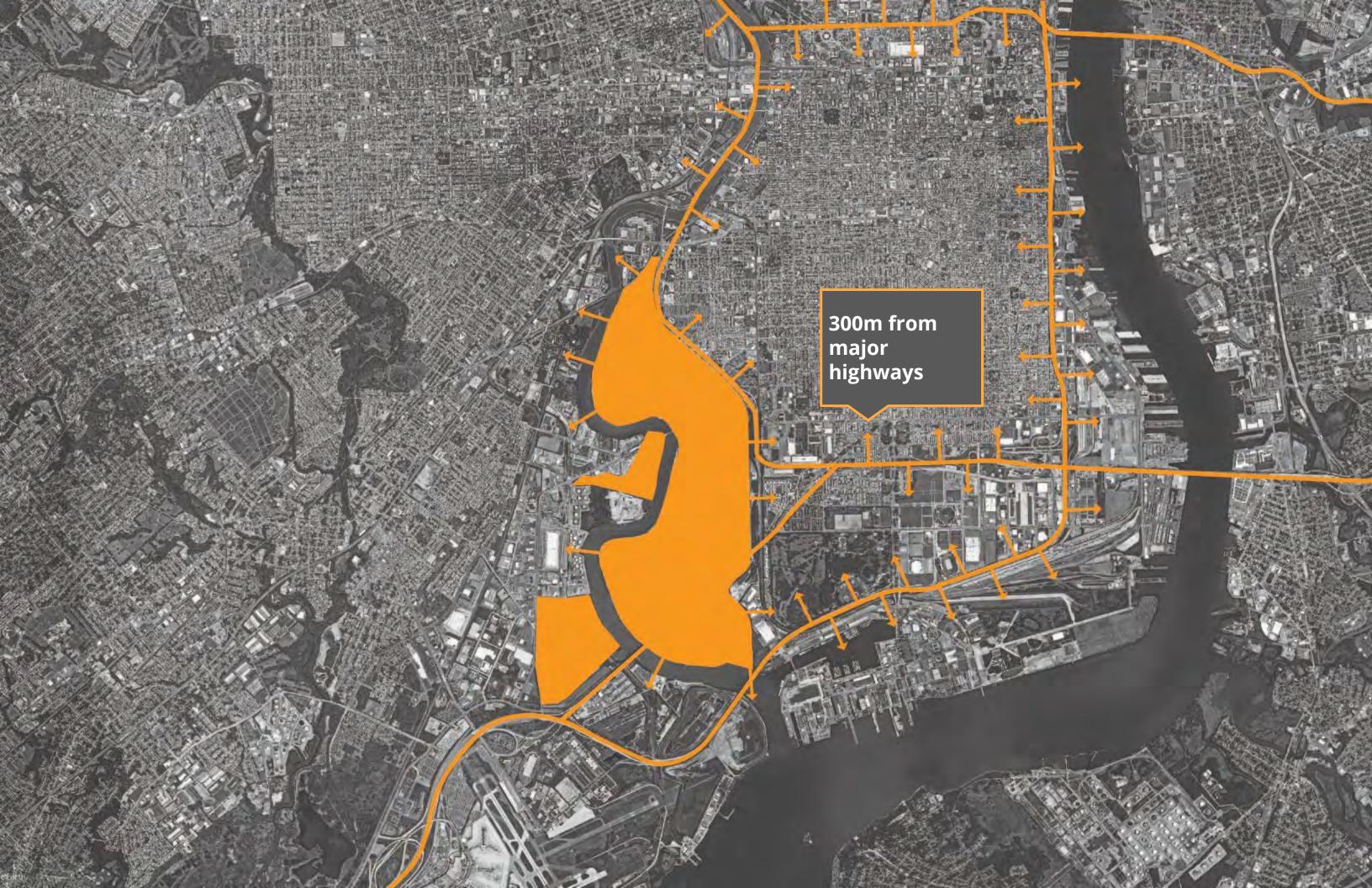


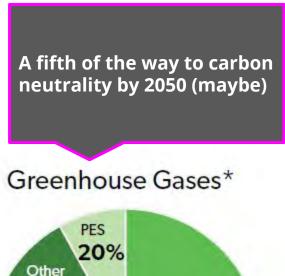


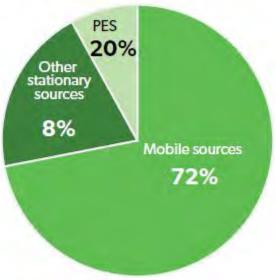




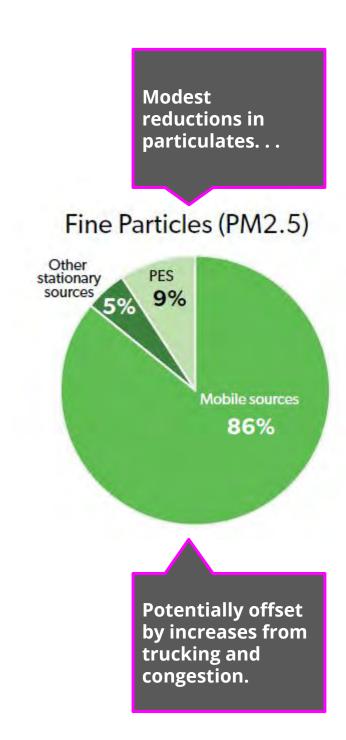


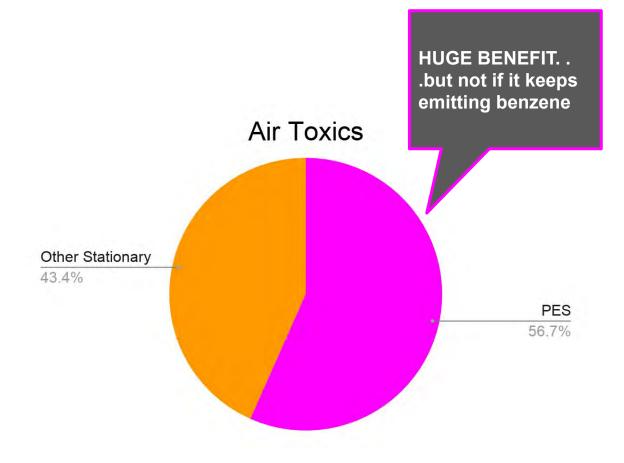






*Including carbon dioxide, methane, and nitrous oxide







E-Commerce Mega-Warehouses, a Smog Source, Face New Pollution Rule

A plan aimed at the nation's largest cluster of warehouses is designed to spur electrification of pollution-spewing diesel trucks and could set a template for restrictions elsewhere.











CONTAMINANTS

Volatile Organic Compounds

Hard to Degrade

- PAHs

1. Benzo(a)pyrene

2. Benzo(a)anthracene

3. Benzo(g,h,i)perylene

4. Benzo(b)fluoranthene

5. Dibenzo(a,h)anthracene

6. Chrysene

7. Napthalene

Easily Degradable

- BTEXs

- 1. Benzene
- 2. 1,2,4-trimethyl benzene
- 3. Cumene/isopropyl benzene
- 4. Xylenes
- 5. Toluene

- MAH

6. Ethylbenzene

- MTBE

- 7. Methyl tert-butyl ether
- HVOC
- 8. PCE

- Organobromine

9. 1,2-dibromoethane

- LNAPL

10. Light Non-Aqueous Phase Liquid

Metals

Low Bioavailability

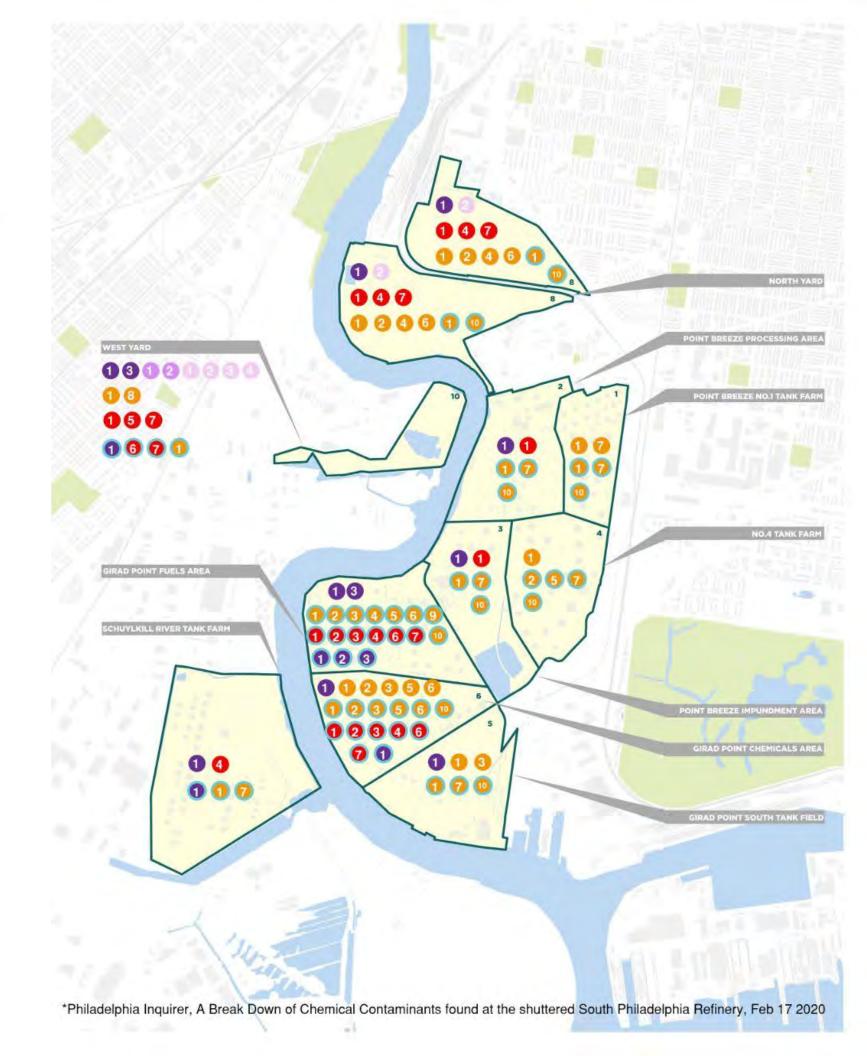
- 1. Lead (Pb)
- 2. Chromium (Cr)
- 3. Mercury (Hg)

Medium Bioavailability

- 1. Cobalt (Co)
- 2. Manganese (Mn)

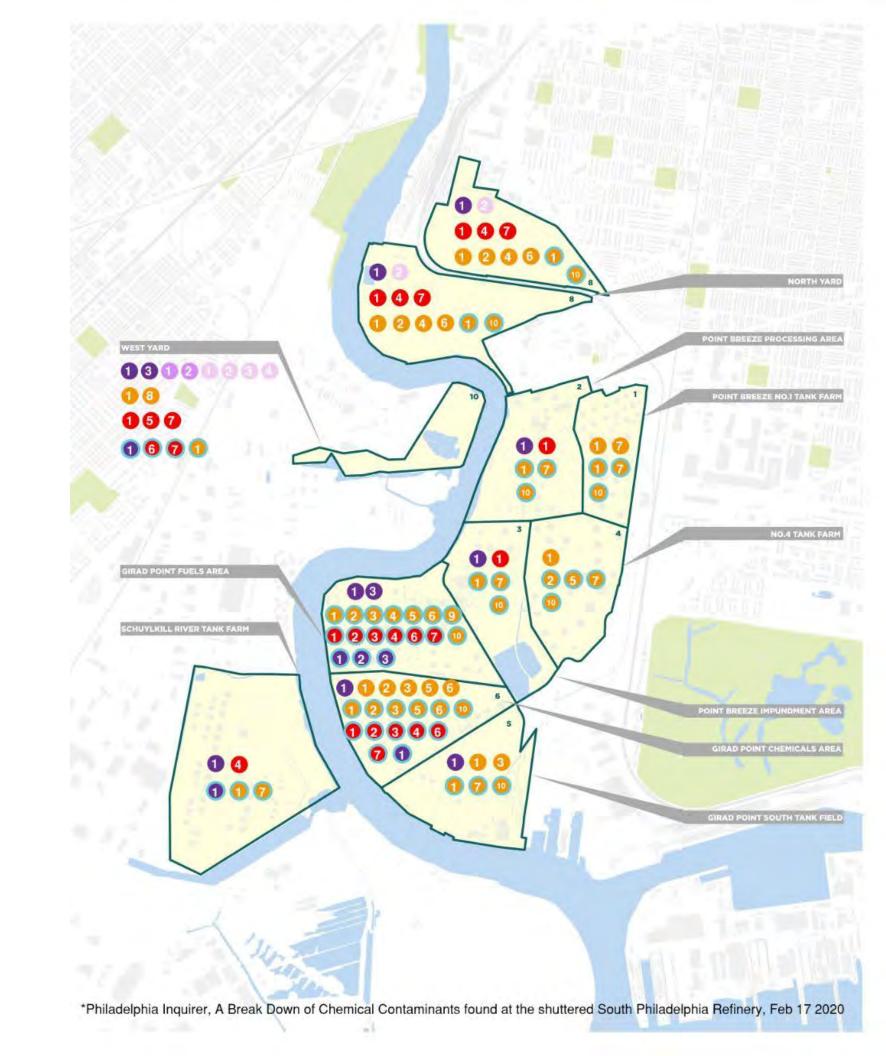
High Bioavailability

- 1. Arsenic (As)
- 2. Nickle (Ni)
- 3. Barium (Ba)
- 4. Thallium (TI)
- Ocontaminant in Soil
- Contaminant in Groundwater



CONTAMINANTS

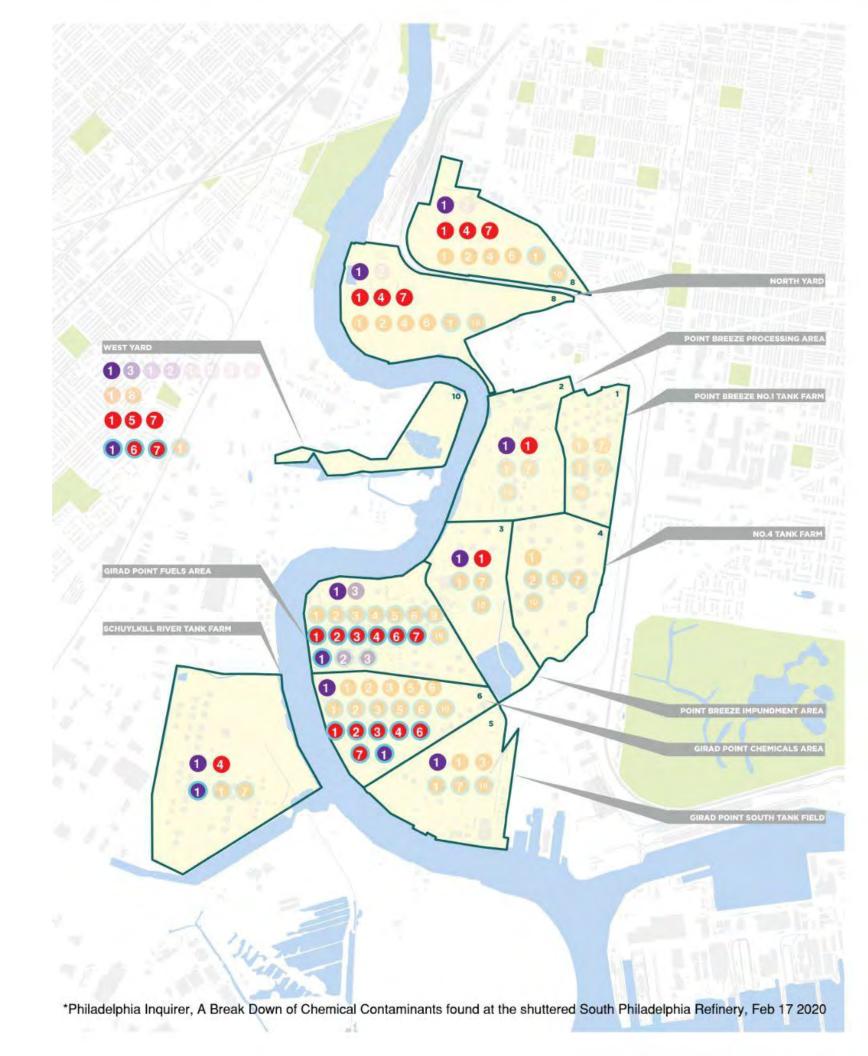
Soil & groundwater contamination found throughout the site



CONTAMINANTS

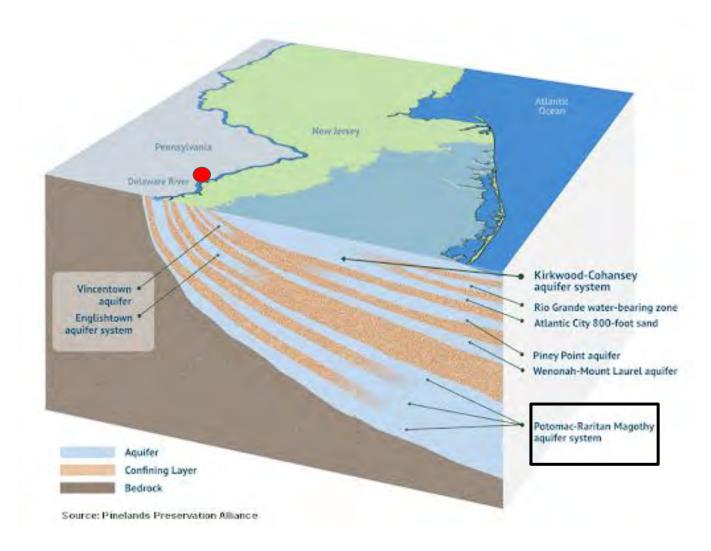
7 of EPA's 16 High Priority Pollutants

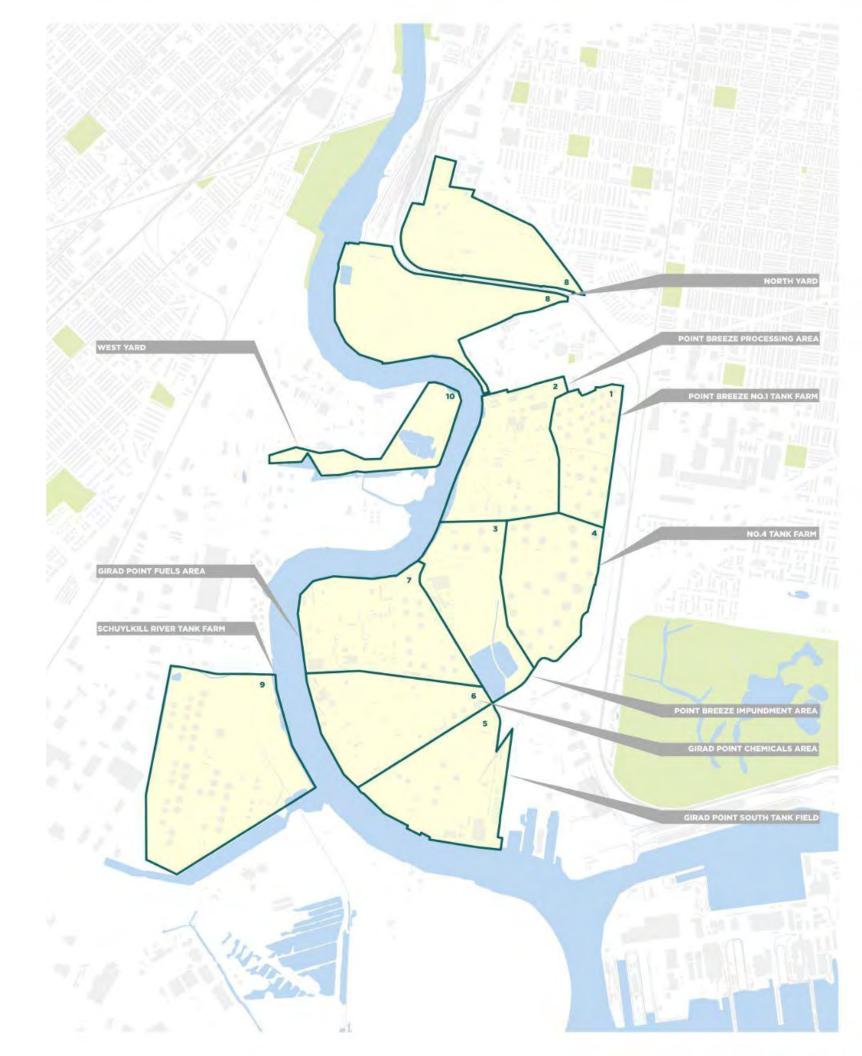
Lead Limit set to
2.5x Non-residential
&
5x Residential
Soil Standard



EVERGREEN AOIS

AOI 11
Potomac-Raritan Magothy
Aquifer System

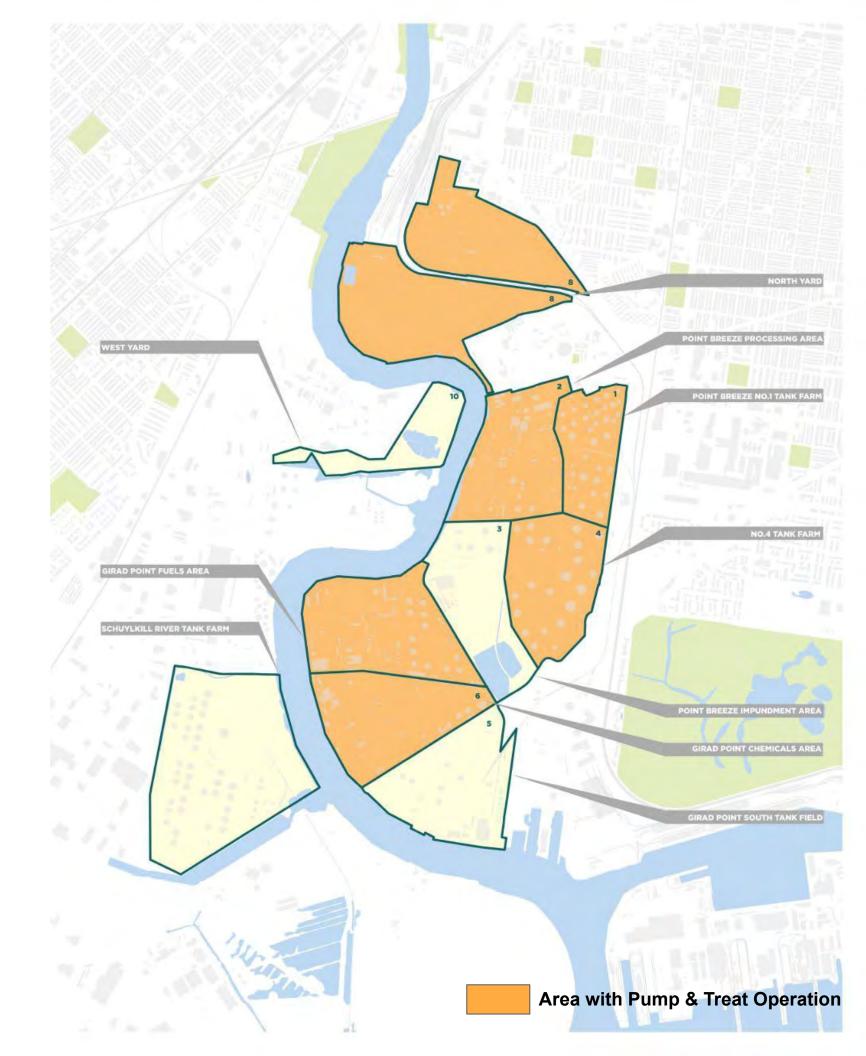




CURRENT CLEAN UP OPERATIONS

Groundwater treatment well underway &

Soil remediation TBD



WHAT ABOUT CONTAMINATED SOIL?

Remove and Replace Fill
 Too expensive/infeasible

Cap and Cover (5ft Cover)
 17M tons of fill

1.2M truck loads

Air Treatments (SVE, Air Sparging)
 Sub-grade Infrastructure Needed

Phytoremediation

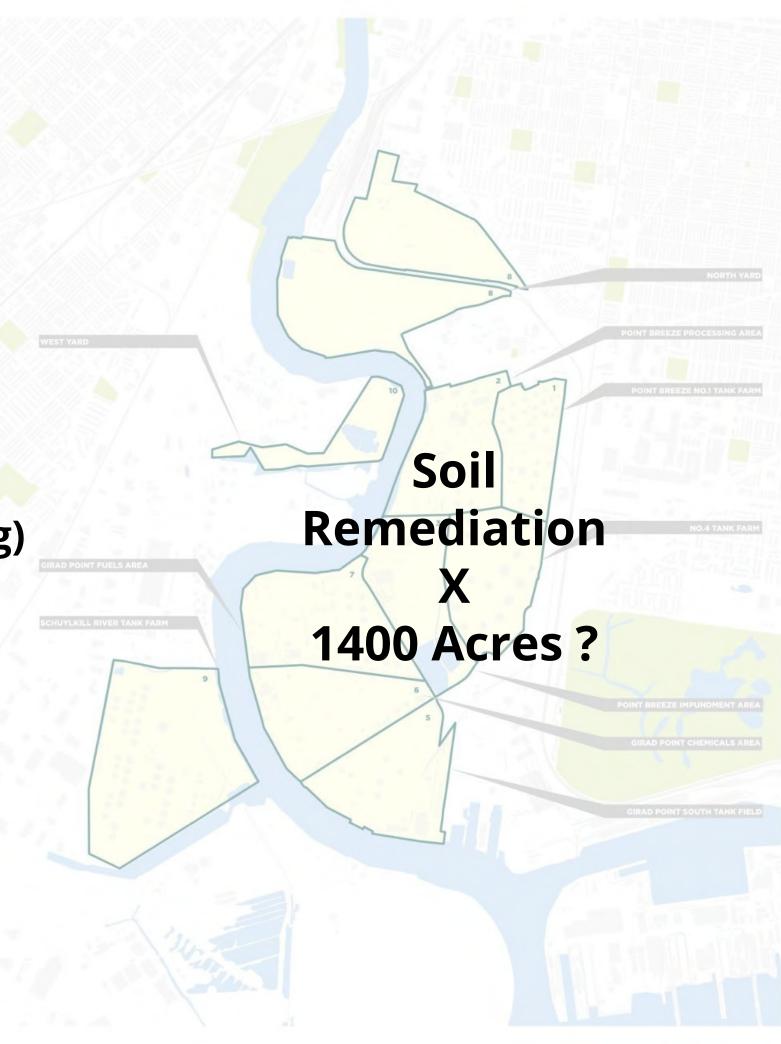
Time; range

Bioremediation

Time; range

Soil Amendments

Time; range



IO-BASED METHODS

MECHANICALLY-BASED METHODS

WHAT ABOUT CONTAMINATED SOIL?

Remove and Replace Fill
 Too expensive/infeasible

Cap and Cover (5ft Cover)
 17M tons of fill
 1.2M truck loads

Air Treatments (SVE, Air Sparging)
 Sub-grade Infrastructure Needed

Phytoremediation

Time; range

Bioremediation

Time; range

Soil Amendments

Time; range



IIO-BASED METHODS

MECHANICALLY-BASED METHODS



TWO MONSTERS IN SOILS



- Low Bioavailability
 - 1. Lead (Pb)
 - 2. Chromium (Cr)
 - 3. Mercury (Hg)
- Medium Bioavailability
 - 1. Cobalt (Co)
 - 2. Manganese (Mn)
- High Bioavailability
 - 1. Arsenic (As)
 - 2. Nickle (Ni)
 - 3. Barium (Ba)
 - 4. Thallium (TI)



Hard to Degrade

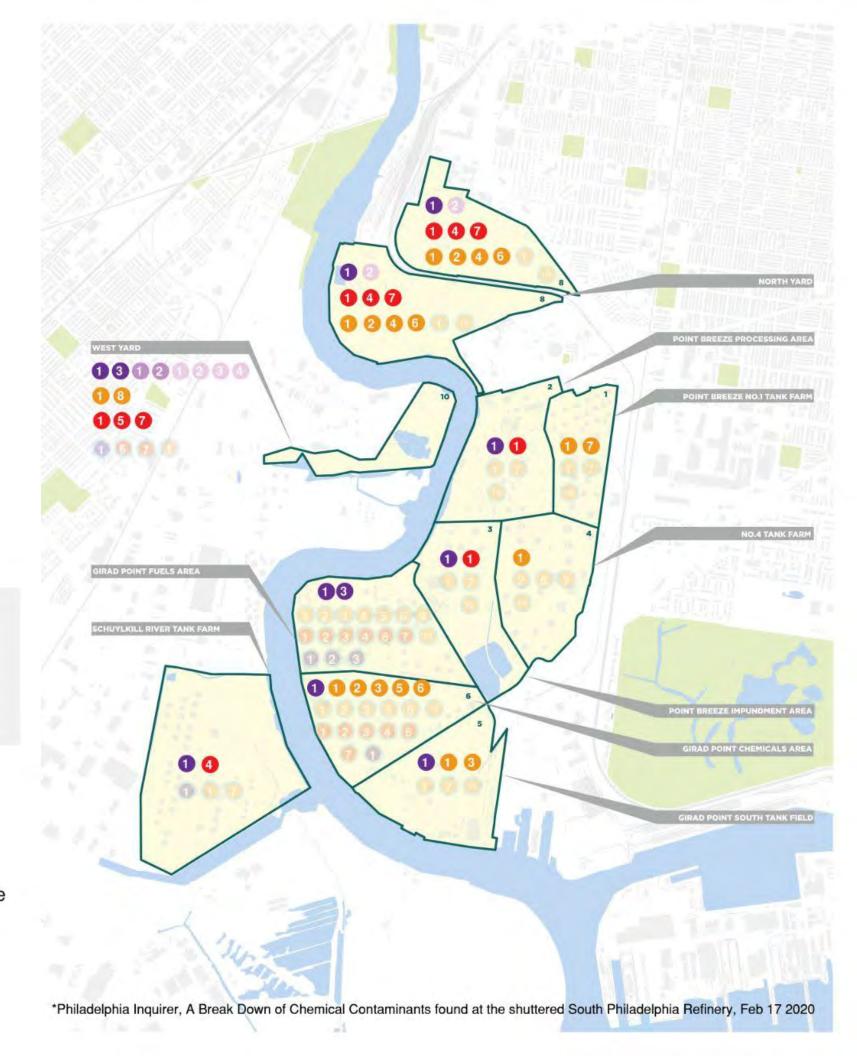
- PAHs

1. Benzo(a)pyrene

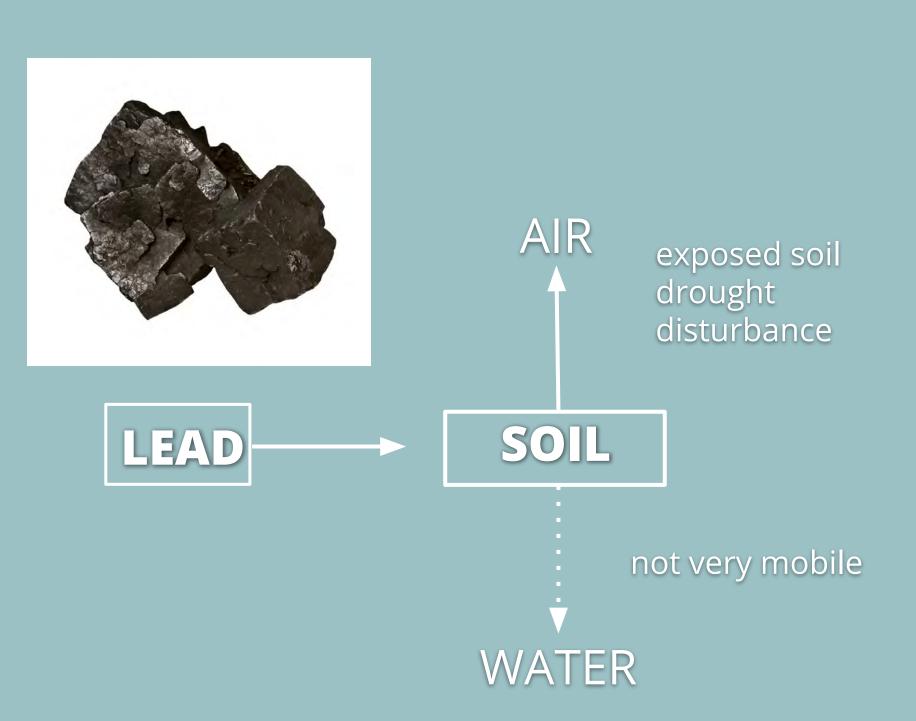
- 2. Benzo(a)anthracene
- 3. Benzo(g,h,i)perylene
- 4. Benzo(b)fluoranthene
- 5. Dibenzo(a,h)anthracene
- 6. Chrysene
- 7. Napthalene

Easily Degradable

- BTEXs
- 1. Benzene
- 2. 1,2,4-trimethyl benzene
- 3. Cumene/isopropyl benzene
- 4. Xylenes
- 5. Toluene
- MAH
- 6. Ethylbenzene



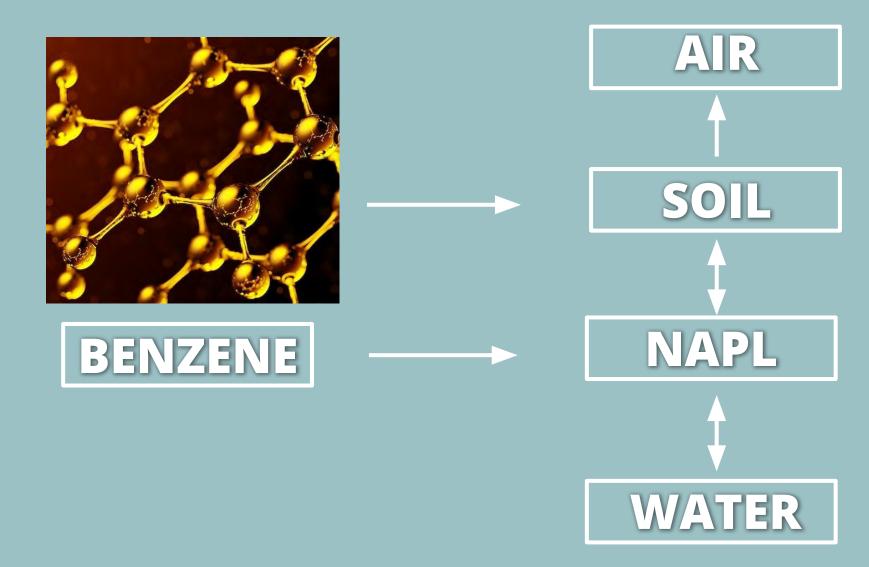
"Rather than total soil lead, bioavailability of soil lead is the important measure for protection of public health."



BIND + COVER

- -Phosphates
- -pH adjustment
- -Biochar

Lead binders are often good for plants (but plants are not good at absorbing lead)

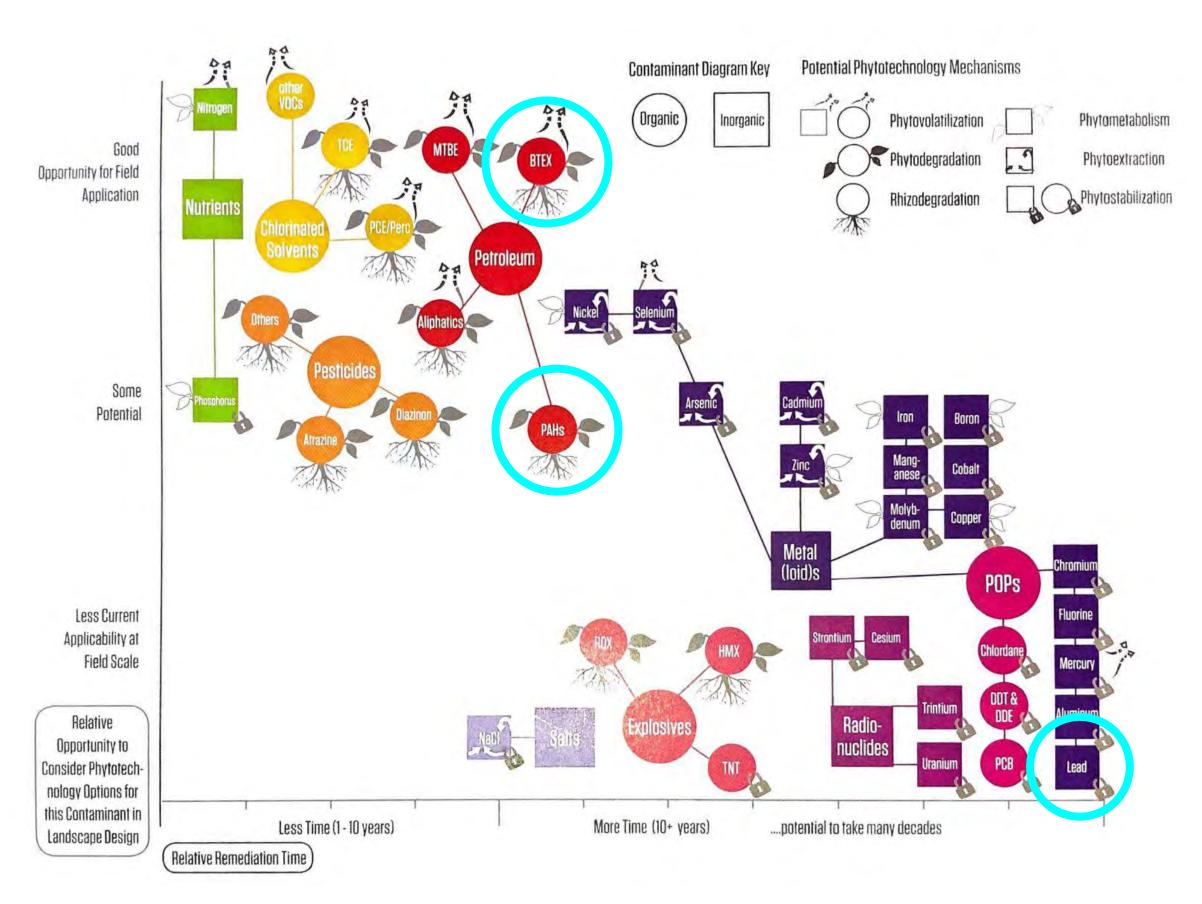


Phytoremediation Bio-Degradation Carbon Adsorption

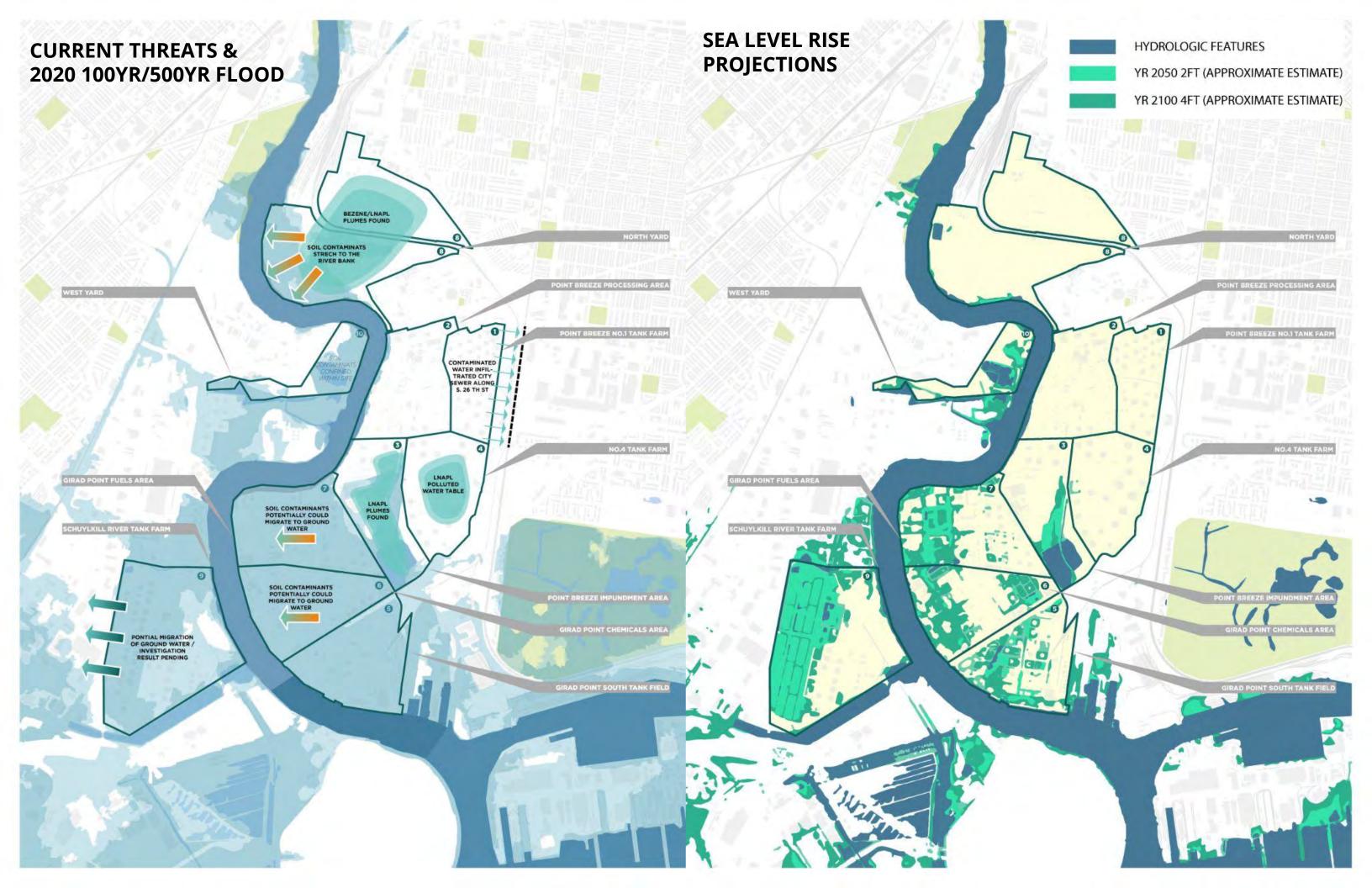
Soil Vapor Extraction Chemical Oxidation

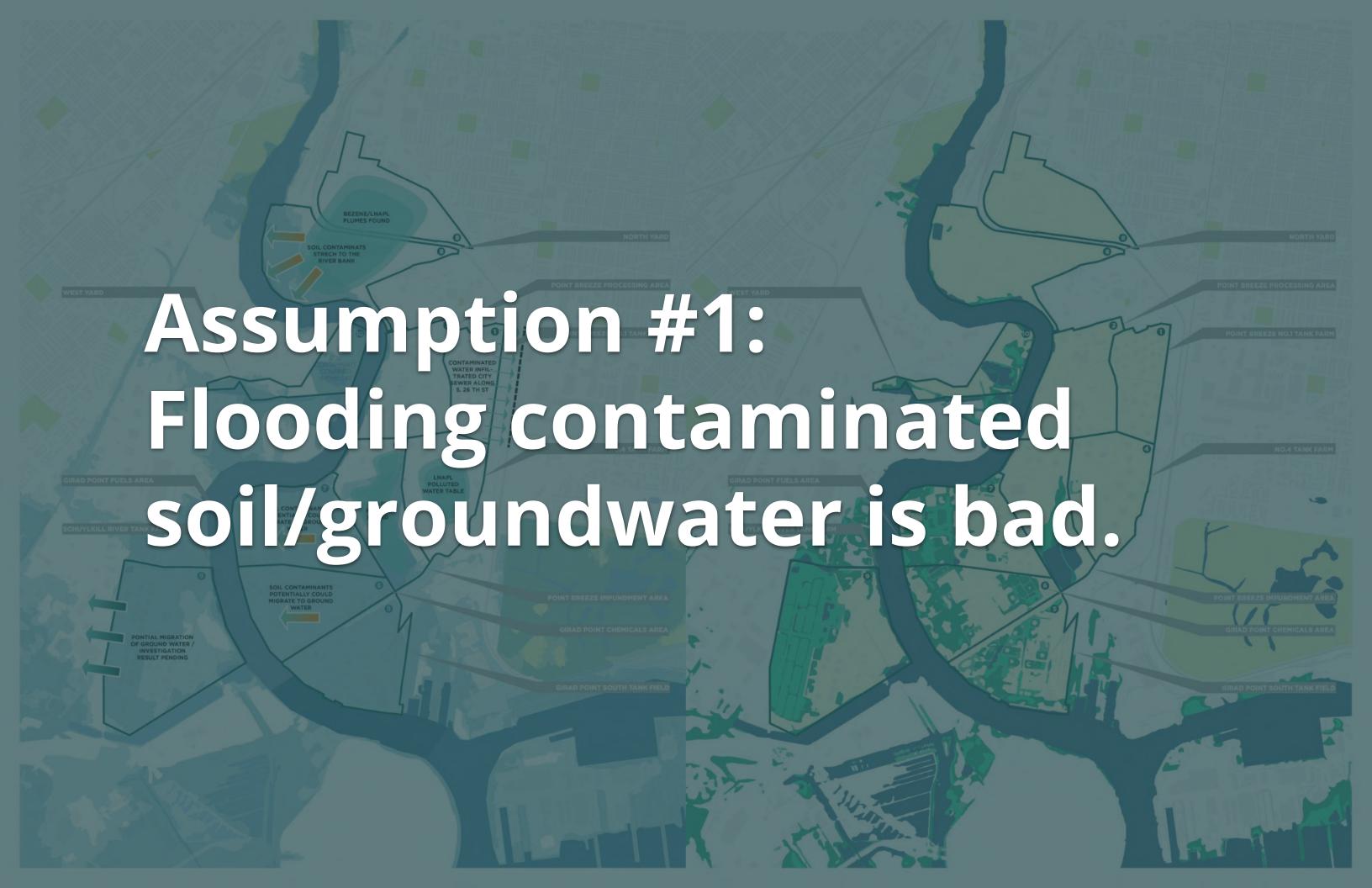
Air Sparging

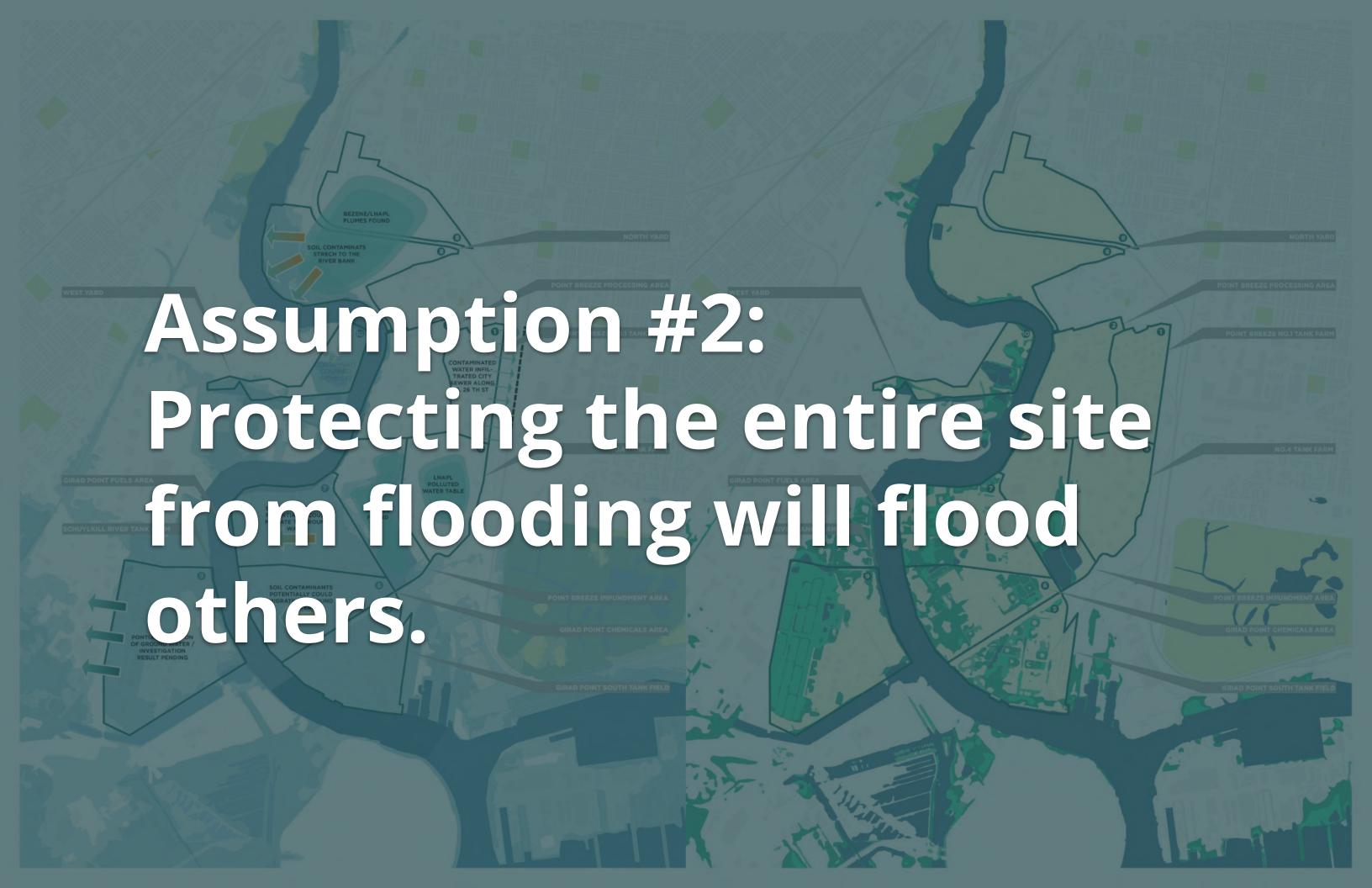
THE PHYTOREMEDIATION CHALLENGE

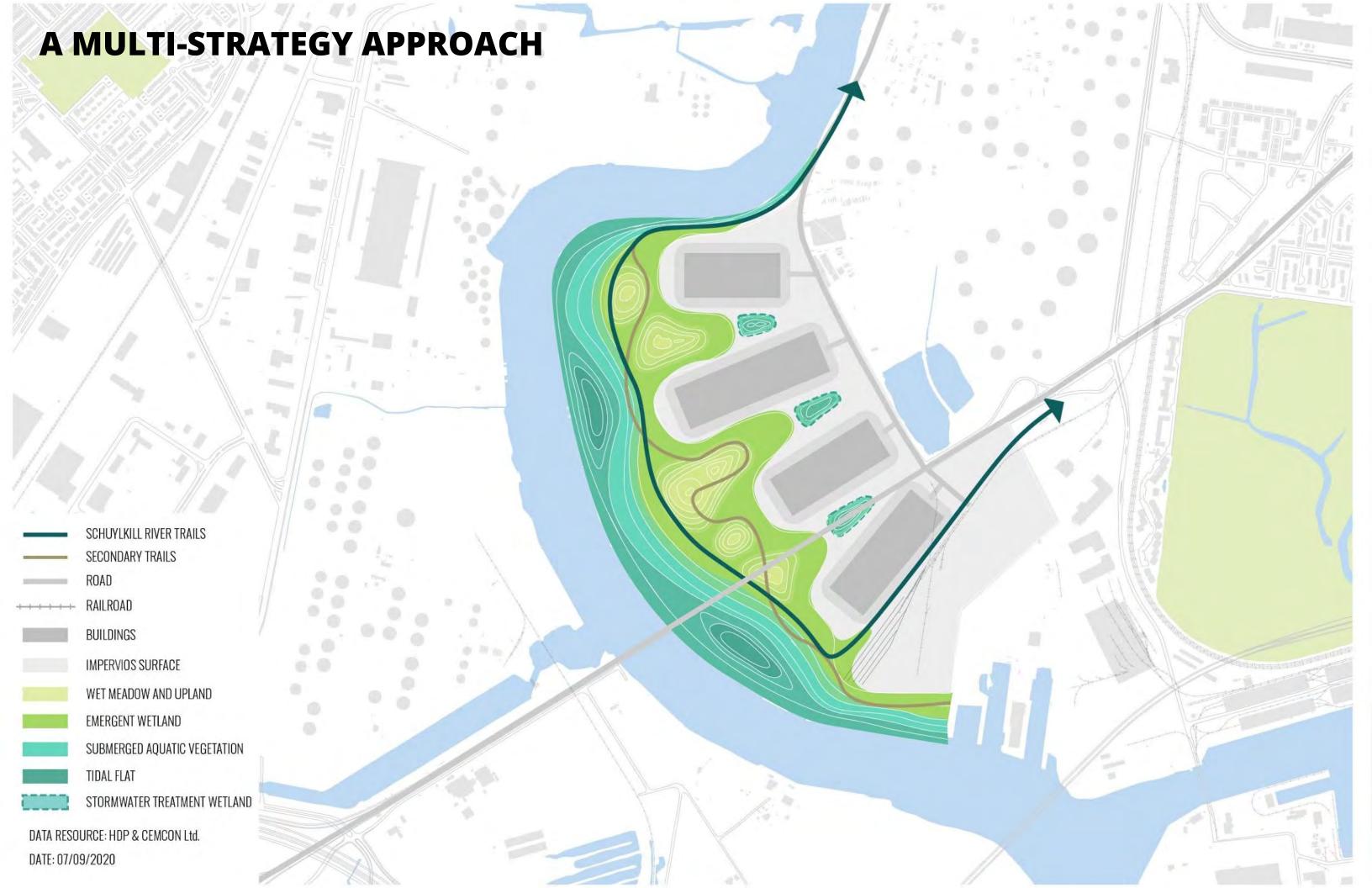




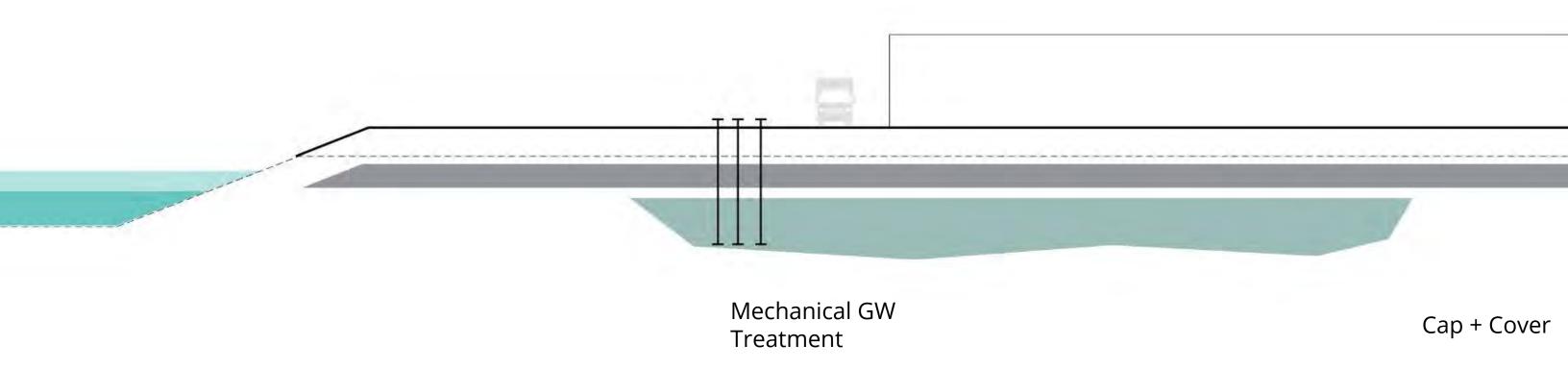




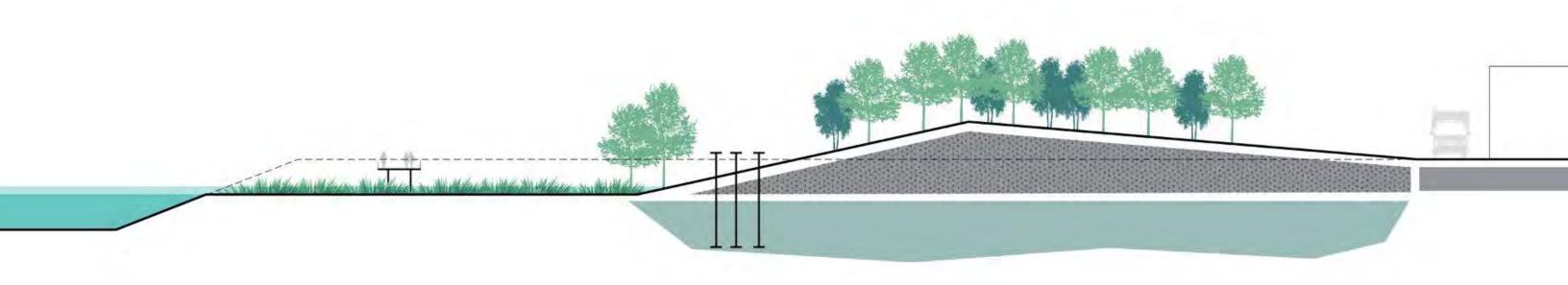




NOT THIS



MORE LIKE THIS



Room for the River Room for People GW Ribbon Mechanical GW Treatment Lead-lock Berm + Phyto Field Cap + Cover strategically



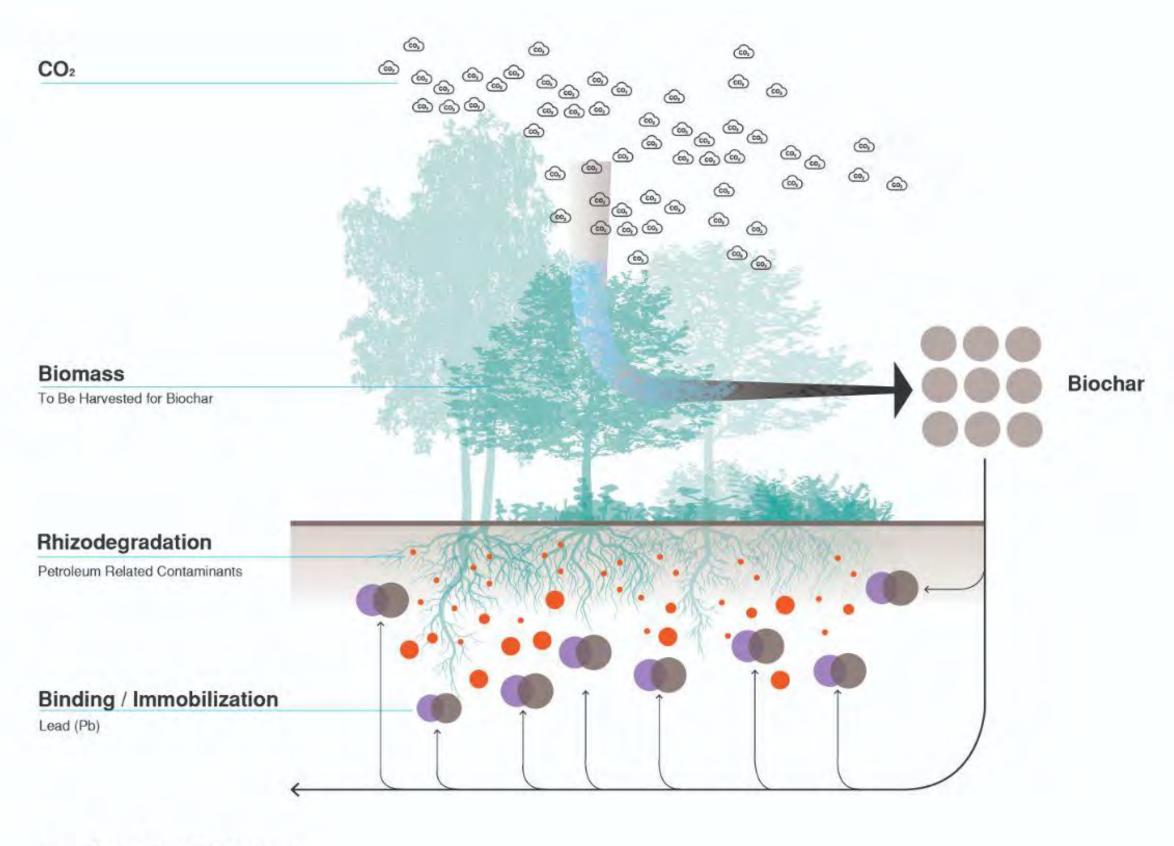








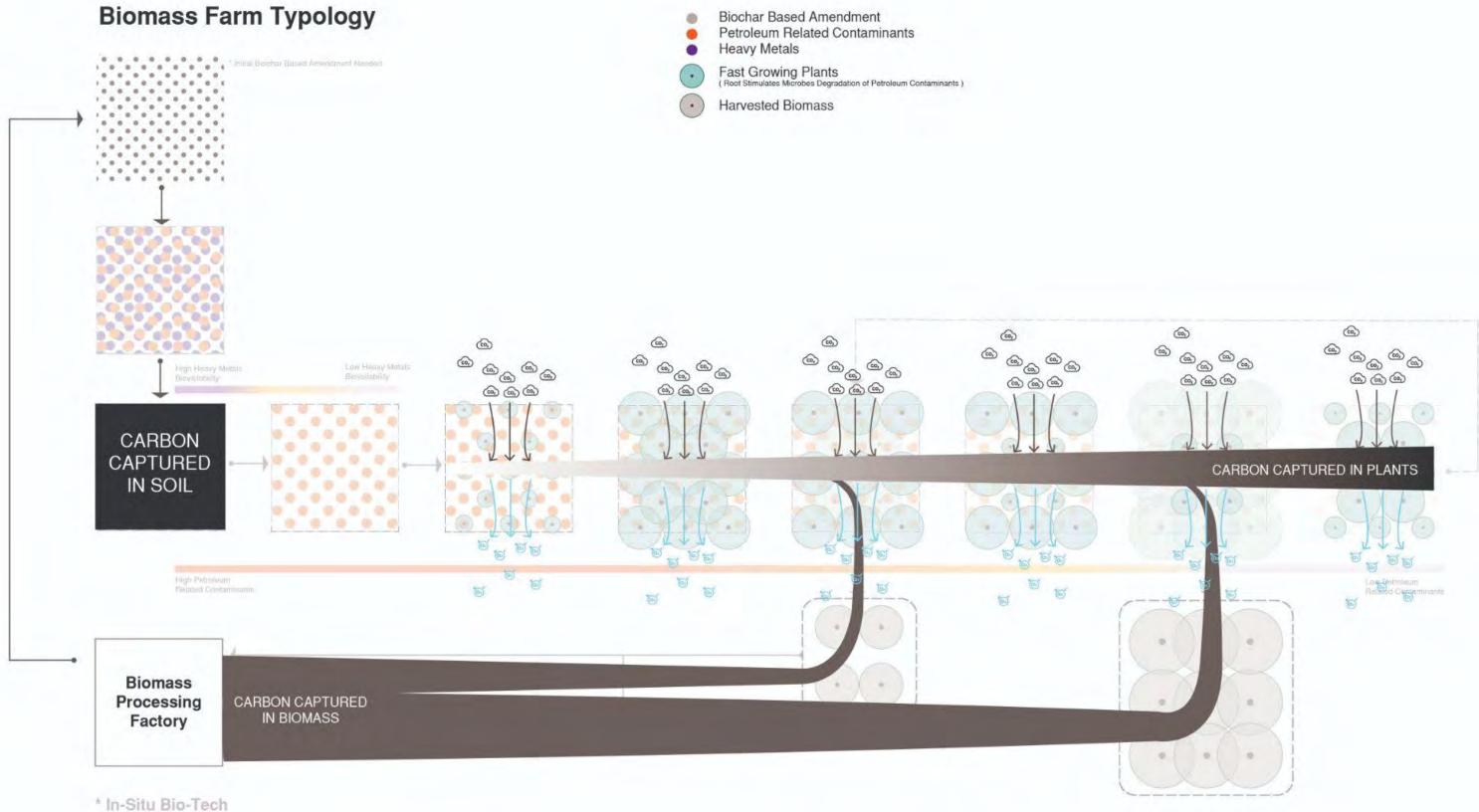
A PRODUCTIVE REMEDIATION CYCLE



- Biochar Based Amendment
- Petroleum Related Contaminants
- Heavy Metals

Biomass Farm Typology Assumption #1: Biochar Based Amendment There are areas with less heavy metals that can be carefully dealt with first, Petroleum Related Contaminants so these plots can be used as pilot sites for this typology to work. Heavy Metals * Initial Biochar Based Amendment Needed Assumption #2: Fast Growing Plants Root system contributes to the process of degradation, (Root Stimulates Microbes Degradation of Petroleum Contaminants) and the tree does not take up petroleum related contaminants. Harvested Biomass * PHYTO: Principles and Resources for Site Remediation and Landscape Design , p69 * Tree / Plant Species Research TBD Assumption #3: Using Biochar Based Soil Amendment Technology to deal with heavy metals in soil is available in U.S. and cost-effective at our site's scale. * https://www.sciencedirect.com/science/article/abs/pii/S0147651316302123 Low Heavy Metals High Heavy Metals Biovailability High Petroleum Related Contaminants Low Petroleum Related Contaminants **Biomass** Processing Factory * In-Situ Bio-Tech Research Institute /

Manufacturer?



* In-Situ Bio-Tech Research Institute Manufacturer?

Biomass Farm Typology Petroleum Related Contaminants Bio-Tech Jobs Heavy Metals Other Jobs Intilal Biochar Elased Amendment Needec Fast Growing Plants \$ Investment (Root Stimulates Microbes Degradation of Petroleum Contaminants) **Profit Oppurtunities** Harvested Biomass **Remediated Land Redevelopment** Farm Start Up Purchase Contaminated Land / Biochar Based Amendment Labor Employment Farm Maintenance Purchase Plants / Fertilizers Farm Maintenance Purchase Plants / Fertilizers Farm Equipments / Fuel / Battery Farm Maintenance Purchase Plants / Fertilizers Farm Maintenance Farm Maintenance Farm Maintenance Purchase Plants / Fertilizers Purchase Plants / Fertilizers Purchase Plants / Fertilizers Farm Equipments / Fuel / Battery Labor Employment Labor Employment Labor Employment Labor Employment Low Petroleum Biomass Processing Factory **Bio-Tech Industry** Bio-Tech R&D Jobs Bio-Tech Factory Workers Supported Industry Jobs **Biomass Sale** * In-Situ Bio-Tech Research Institute **Biochar Based** Manufacturer? **Amendment Sale Biomass Sale**

Patent Authorization Fees

Biochar Based Amendment

Farm Jobs

CONTAMINANTS

Volatile Organic Compounds

Hard to Degrade

- PAHs

1. Benzo(a)pyrene

2. Benzo(a)anthracene

3. Benzo(g,h,i)perylene

4. Benzo(b)fluoranthene

5. Dibenzo(a,h)anthracene

6. Chrysene

7. Napthalene

Easily Degradable

- BTEXs

- 1. Benzene
- 2. 1,2,4-trimethyl benzene
- 3. Cumene/isopropyl benzene
- 4. Xylenes
- 5. Toluene

- MAH

6. Ethylbenzene

- MTBE

- 7. Methyl tert-butyl ether
- HVOC
- 8. PCE

- Organobromine

9. 1,2-dibromoethane

- LNAPL

10. Light Non-Aqueous Phase Liquid

Metals

Low Bioavailability

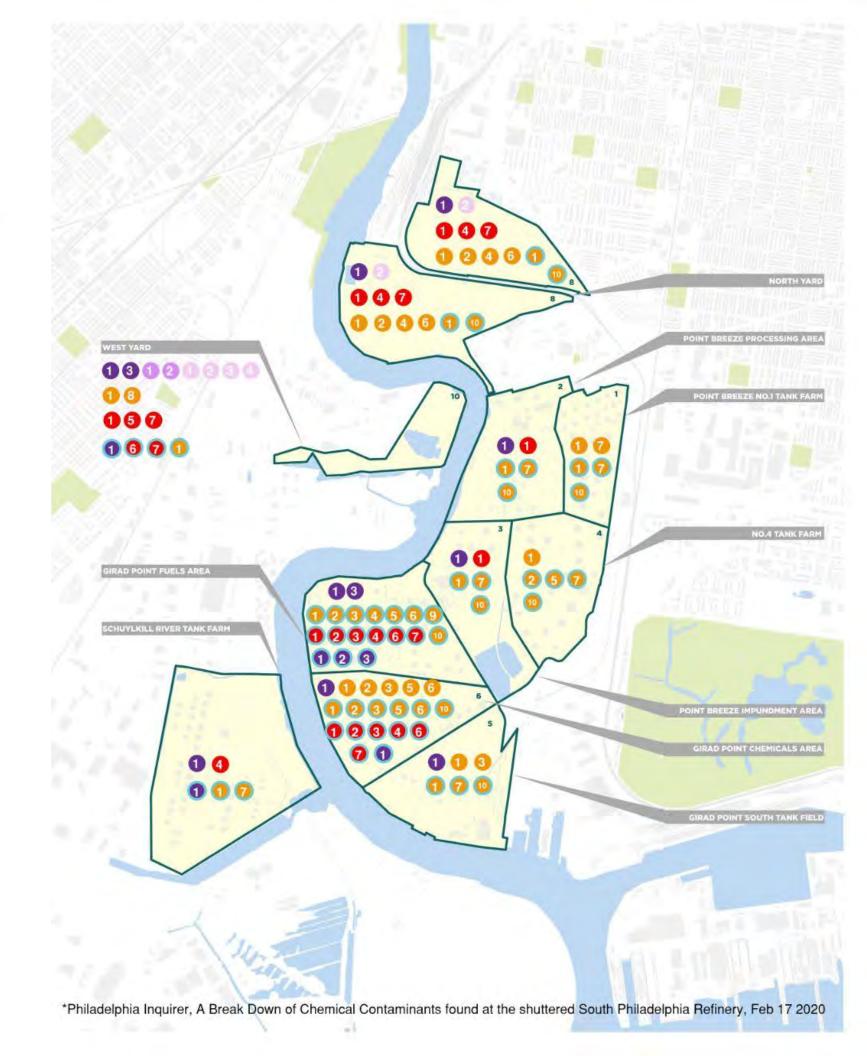
- 1. Lead (Pb)
- 2. Chromium (Cr)
- 3. Mercury (Hg)

Medium Bioavailability

- 1. Cobalt (Co)
- 2. Manganese (Mn)

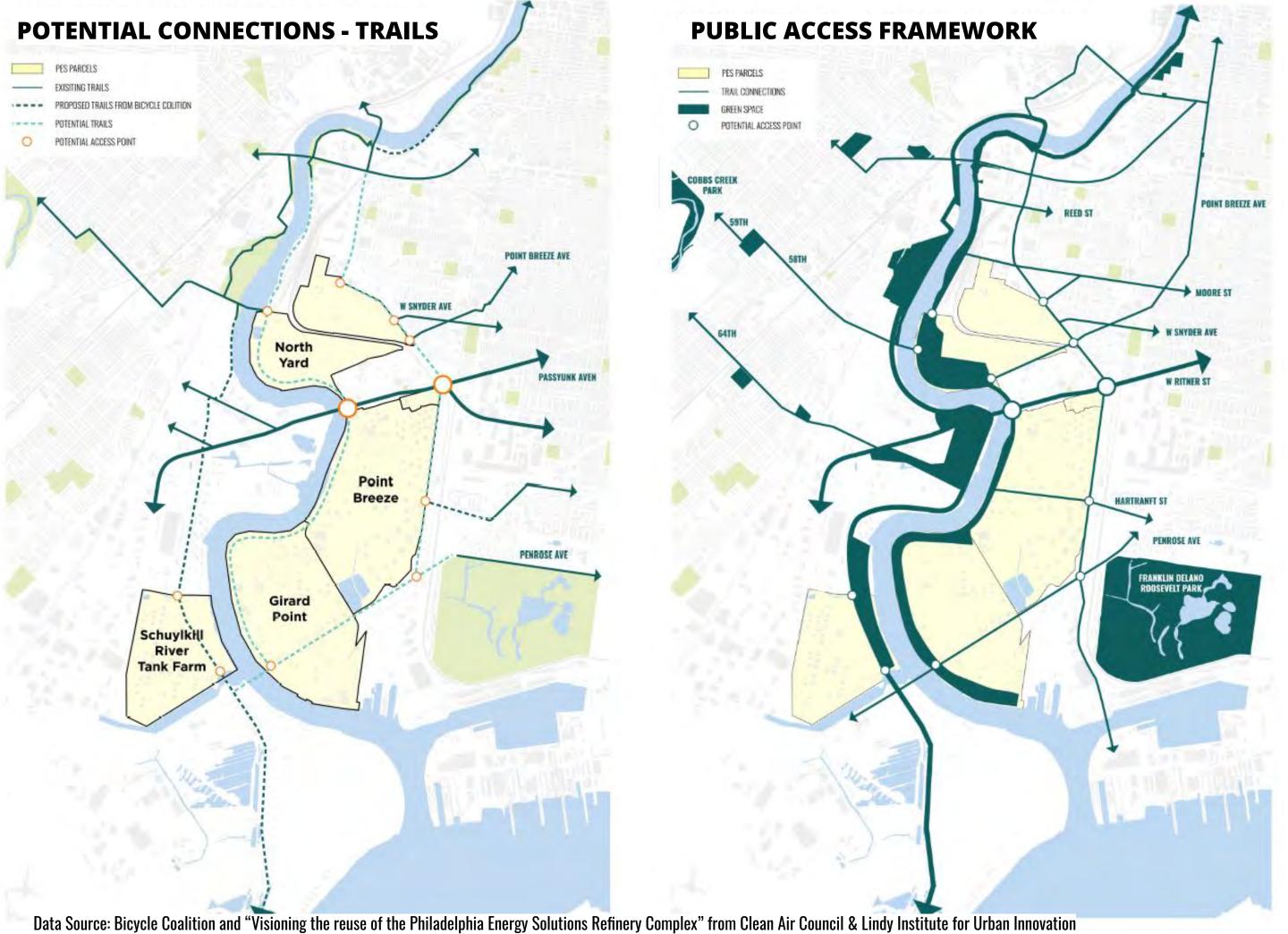
High Bioavailability

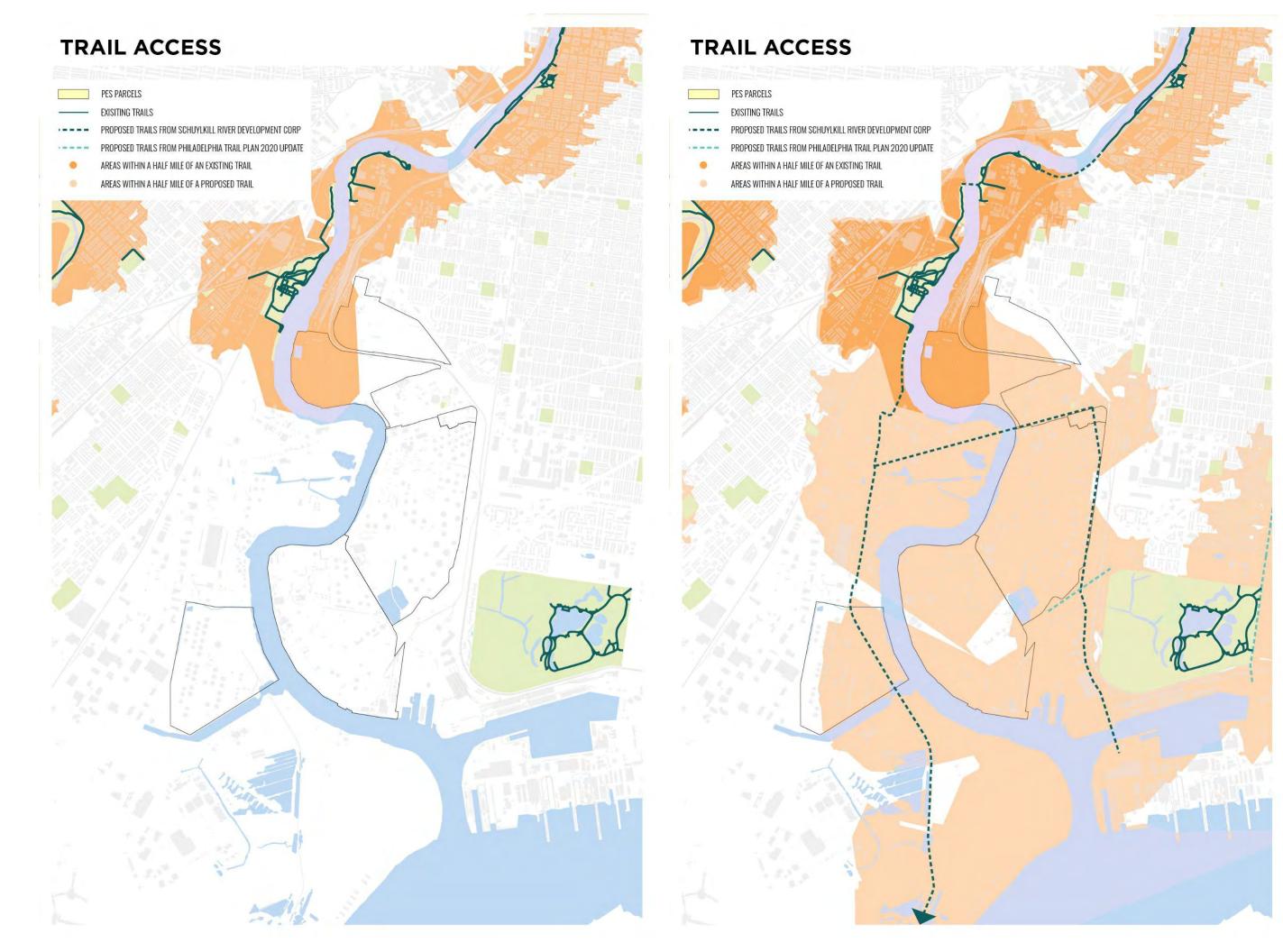
- 1. Arsenic (As)
- 2. Nickle (Ni)
- 3. Barium (Ba)
- 4. Thallium (TI)
- Ocontaminant in Soil
- Contaminant in Groundwater































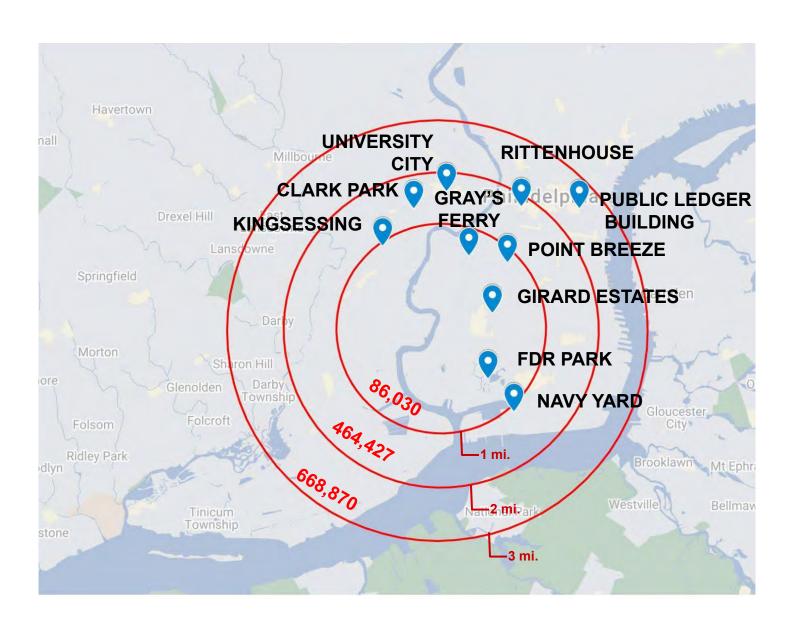
- 1. Support a Community-Led Process
- 2. Make space for Justice and Recognition
- 3. Consider Physical presence within the city industrial gateway, legacy, remediation
- 4. Acknowledgment of adjacent and regional health impacts

COMMUNITY-LED PROCESS



"We ain't cutting no corners, we died, right? ... Make some space and put it on that land. We need for people to come and visit the refinery site, and find out how many people died there and find out what really happened with the air and the water, and it *got* to be on that site... to me it's a waste of time not to be there. I believe the community will back me, too...

We ain't fighting all these years for nothing, just for them to take their money and go away." - Charles Reeves, Tasker-Morris Neighborhood Assoc.



"I' ve lived here all my life. I've buried so many people."

-Charles Reeves,

Tasker Morris Neighborhood Association

"Moving to an area with fresh air is a good way to reduce the possibility of death from exposure to benzene in the air.."

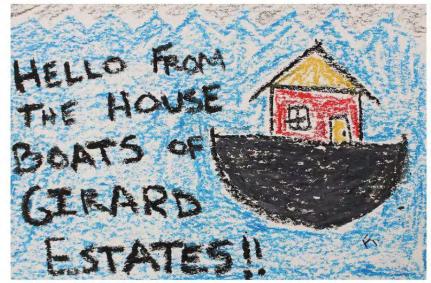


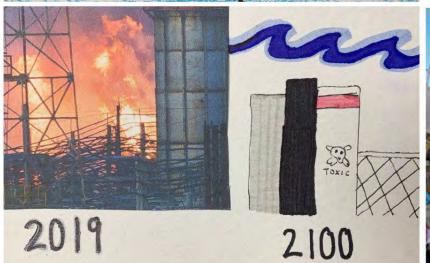
CURRENT COMMUNITY DOCUMENTATION

Several local initiatives have begun to collect and document community input about the refinery site, memory and imagined futures.

- Philly Thrive has organized protest events described as "impromptu memorials"
- The 2019 Peoplehood Parade in West Philly featured Philly Thrive and the right to clean air
- The Penn Program in Environmental Humanities has collected a postcard gallery from their campaign "Futures Beyond Refining", and has collected interviews about the refinery from neighbors in Eastwick
- Interface Studio documented Eastwick's Community Members' goals in their planning report "Lower Eastwick Public Land Strategy"











JUSTICE + RECOGNITION

JUSTICE MEMORIAL - The Legacy Museum

The Legacy Musem - spearheaded by the Equal Justice Initiative - provides a national memorial that acknowledges the horrors of racial injustice, and recognizes victims of lynching on a national level.

Through its Community Remembrance projects, counties can claim monuments displayed onsite, which list names of those lynched by county.

Also, communities throughout the nation can participate in soil collection ceremonies that accession soil from lynching sites to be included within The Legacy Musem's collection.









JUSTICE MEMORIAL - Eastern State Penitentiary

Eastern State Penitentiary was the world's first true "penitentiary," a prison designed to inspire penitence, and was the most expensive prison of its time.

Through experimental approaches to preservation, interpretation, and programing, EPS has updated its mission to focus on interpreting the legacy of American criminal justice reform.







INDUSTRIAL LEGACY

INDUSTRIAL LEGACY - Lehigh Gap in Palmerton, PA

The landscape of Lehigh Gap, surrounding Palmerton, PA, is designated a Superfund site. Zinc pollution from a smelting plant killed vegetative communities, creating compounding pollution issues and erosion.

Superfund financial resources support the Lehigh Gap Nature Center, and have funded research and deployment of a successional replanting program.











INDUSTRIAL LEGACY - Freshkills Park

Freshkills Park Plan and Freshkills Park Alliance envision a new park for New York City that is almost three times the size of Central Park.

Planned for development over the next 100 years, is caps Freshkills Landfill, which was the largest landfill in the world before closing in 2001.

Since then, the landscape has been engineered with layers of soil and infrastructure, and the area has become a place for wildlife, recreation, science, education, and art. The park interior is currently only accessible during special programs. Design by Field Operations.







REGIONAL HEALTH IMPACTS

REGIONAL HEALTH IMPACTS - Fukushima region

Fukushima memorial wind phone is a heavily-used monument that allows visitors to take time communing with the memory of a loved one.

The Fukushima Daiichi nuclear power plant is restricted, and a 40-year decommissioning process has begun.

Fukushima prefectural government has set a target of producing all of Fukushima's energy demands from renewable sources by 2040.









REGIONAL HEALTH IMPACTS - Chernobyl region

The Polesie State Radioecological Reserve and Chernobyl Exclusion Zone are regions monitored by Belarus and Poland, respectively.

In the Belarusian fallout area, the agency Bellesrad posts warning signs and gives safety recommendations.

Tours are led on both sides of the Pripyat river, and the scientific community marvels at the resurgence of wildlife communities.

Restricted areas of the Chernobyl region feature monuments to the meltdown tragedy, and many monuments have been erected around the world to honor the event.











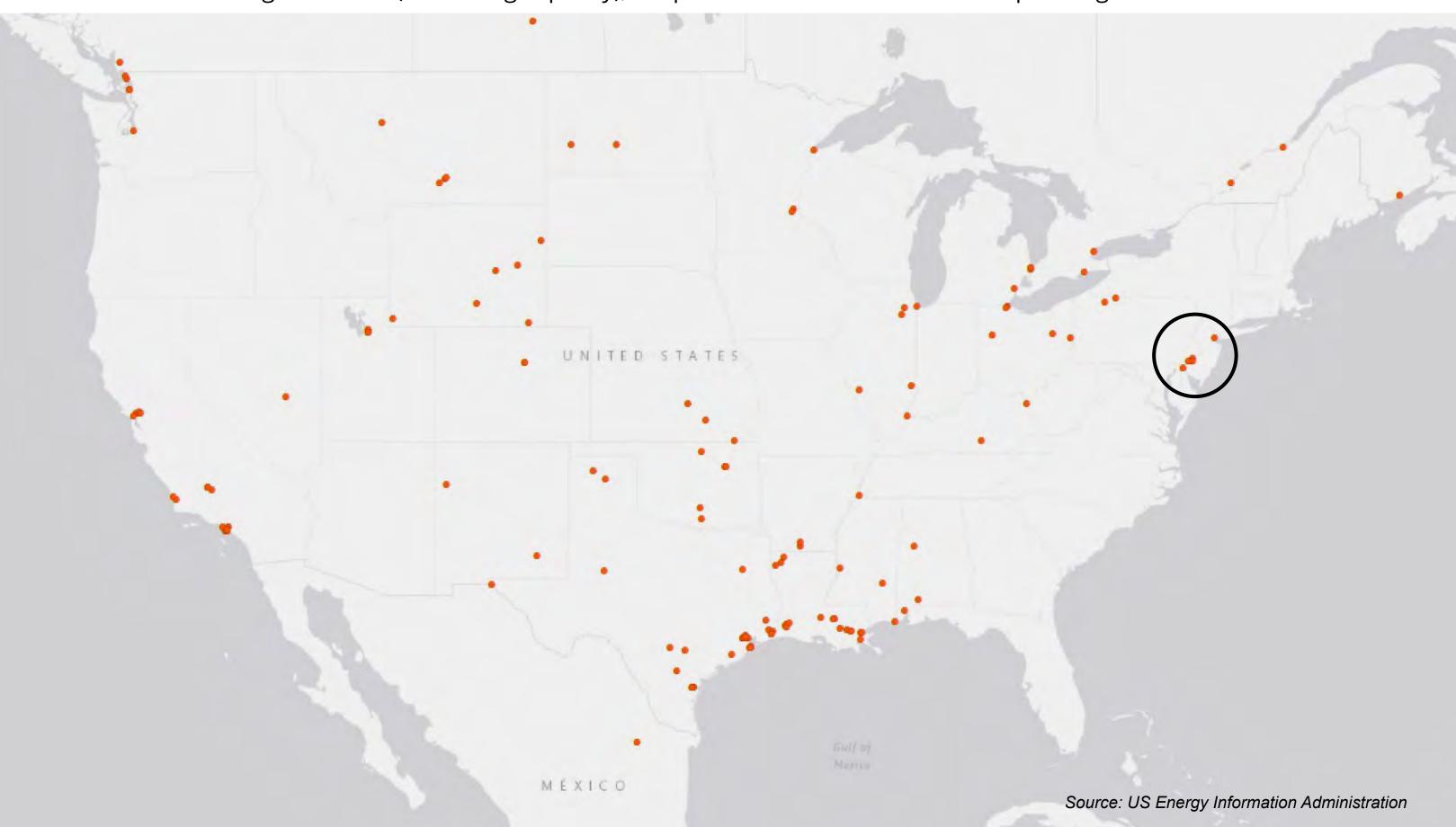


RESEARCH GOALS:

- Understand the former PES Refinery site in the context of other operating and closed US Refineries. How did its context and relationship to other refineries impact its closure and potential redevelopment.
- Identify other operating and/or closed refineries with similar conditions to PES. To what degree can the PES site may be a precedent for the anticipated closure of other urban US refineries?
- Speculate on the impact of the closing of a refinery like PES on other petroleum assets and transportation infrastructure in the region. Does the closing of PES bulster other assets or weaken them?

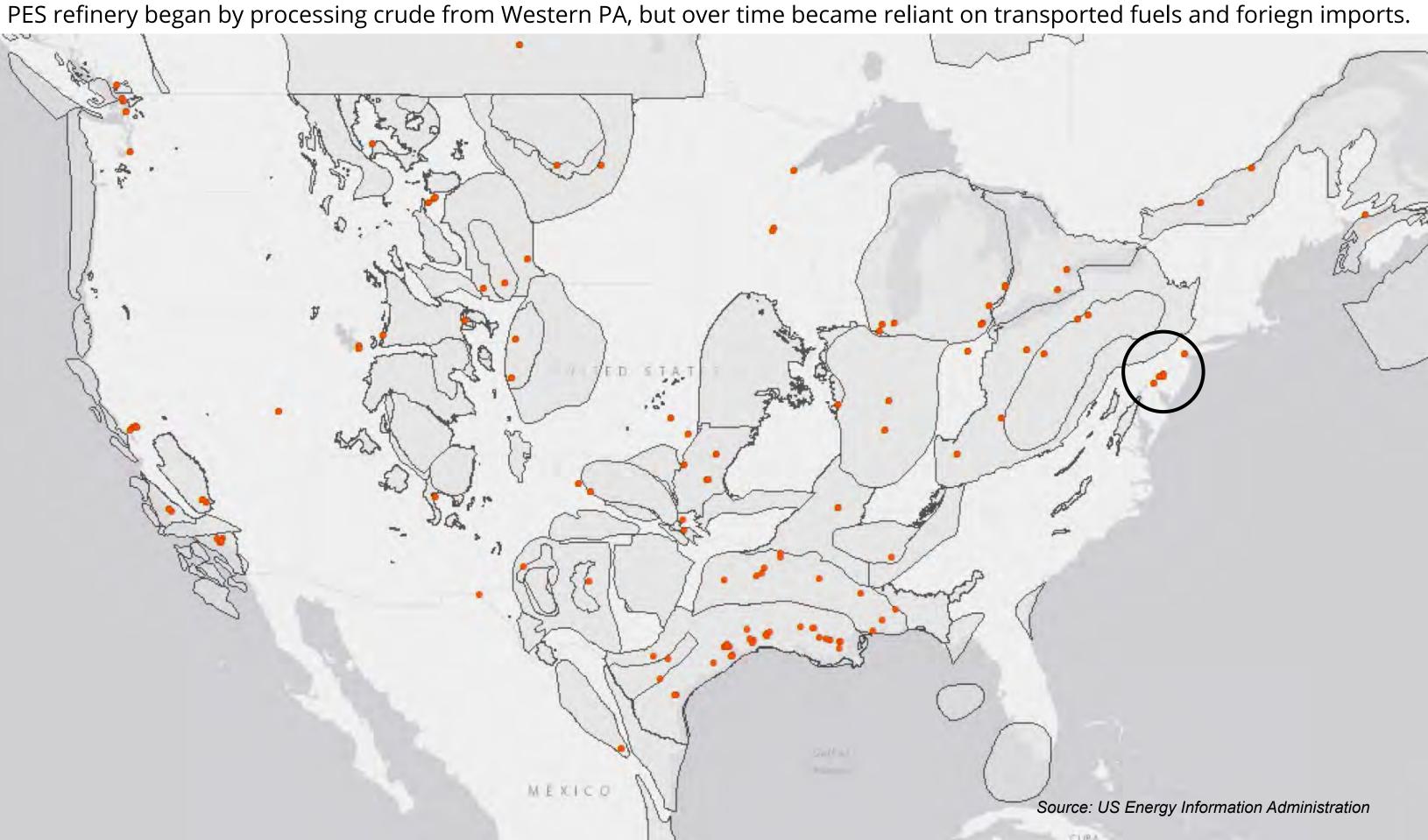
OIL REFINERIES

After PES closure, ~130 operating US refineries occupying approximately 108,000 acres (168 sq mi... Philly is 141 sq mi) The US remains the largest refiner (increasing capacity), despite a 50% decline in the # of operating refineries since 1982.



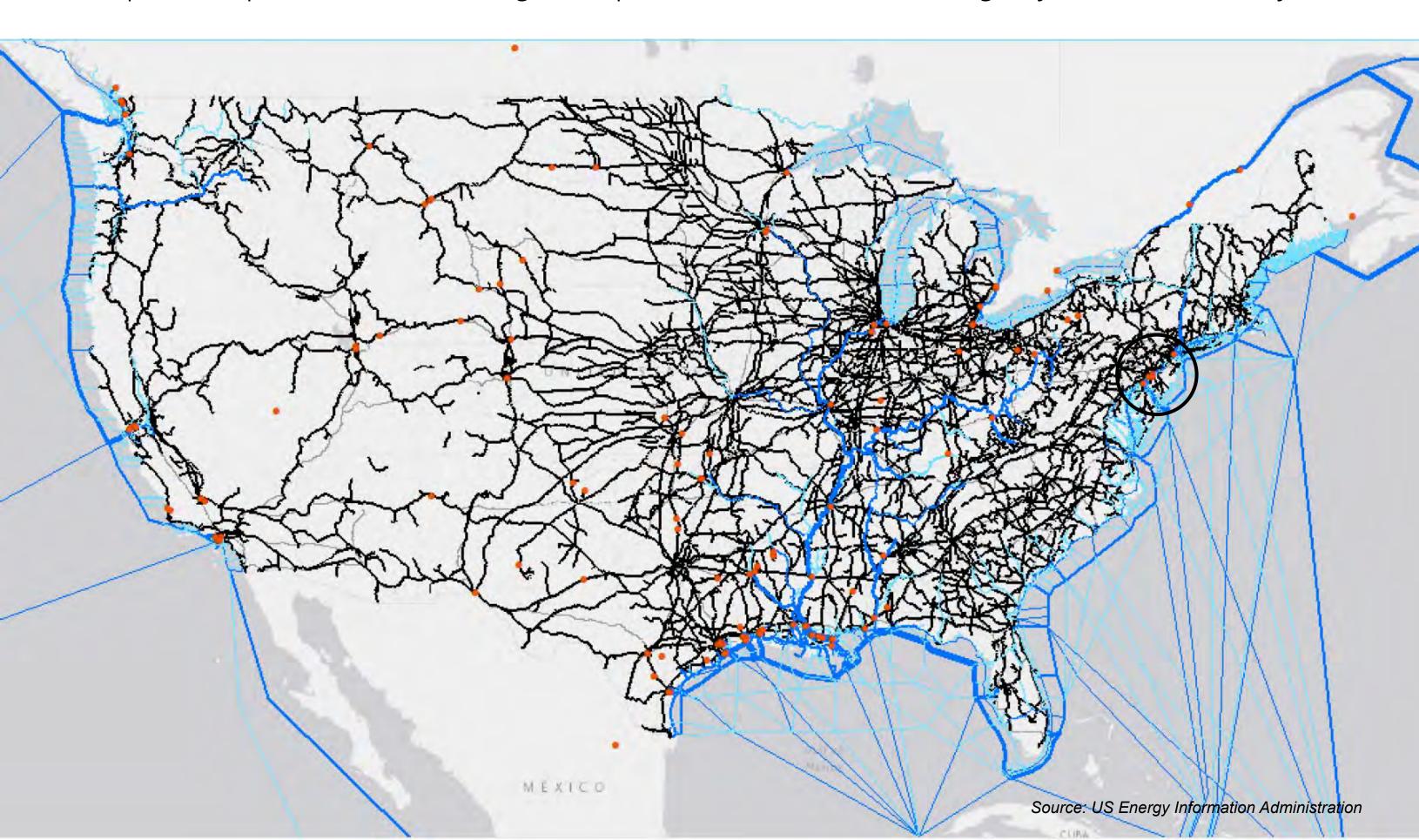
OIL FIELDS

Some refineries are located at sources (oil fields/wells), others at markets (infrastructural and urban centers).



TRANSPORTATION INFRASTRUCTURE

Crude and petroleum products are moved using shared public infrastructure: rail (81%), highways (61%), and waterway (55%).



PIPELINES

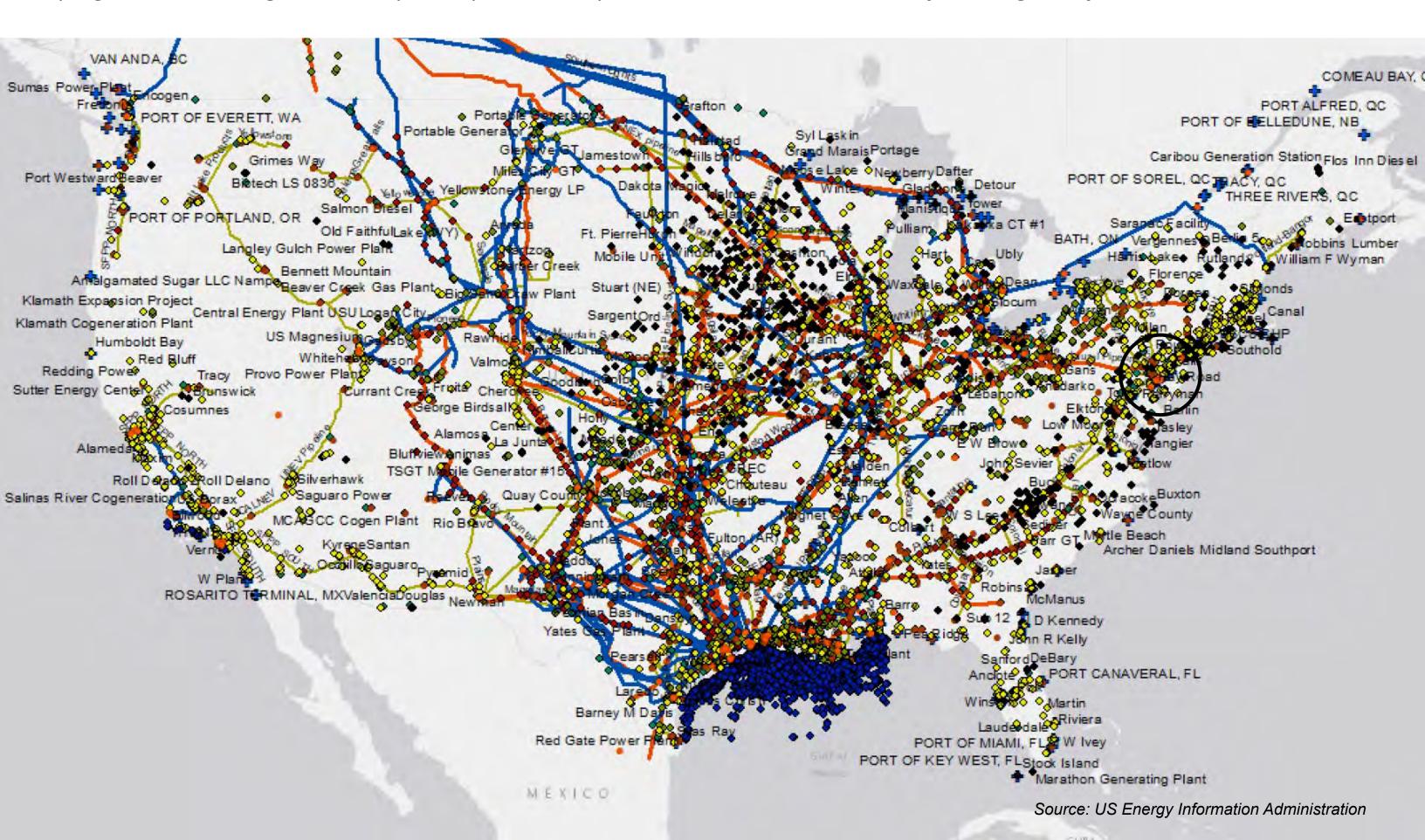
Over 1.63 million miles of pipelines connecting refineries to sources and markets. US Refineries: Hydrocarbon pipelines 34%, Petroleum pipelines 64%, Crude oil pipelines 61% Ye lowstone

MEXICO

Source: US Energy Information Administration

OTHER FACILITIES

Pumping stations, storage facilities, power plants, and ports are interconnected locally and regionally with refineries.



PES REGIONAL CONTEXT

EAST COAST

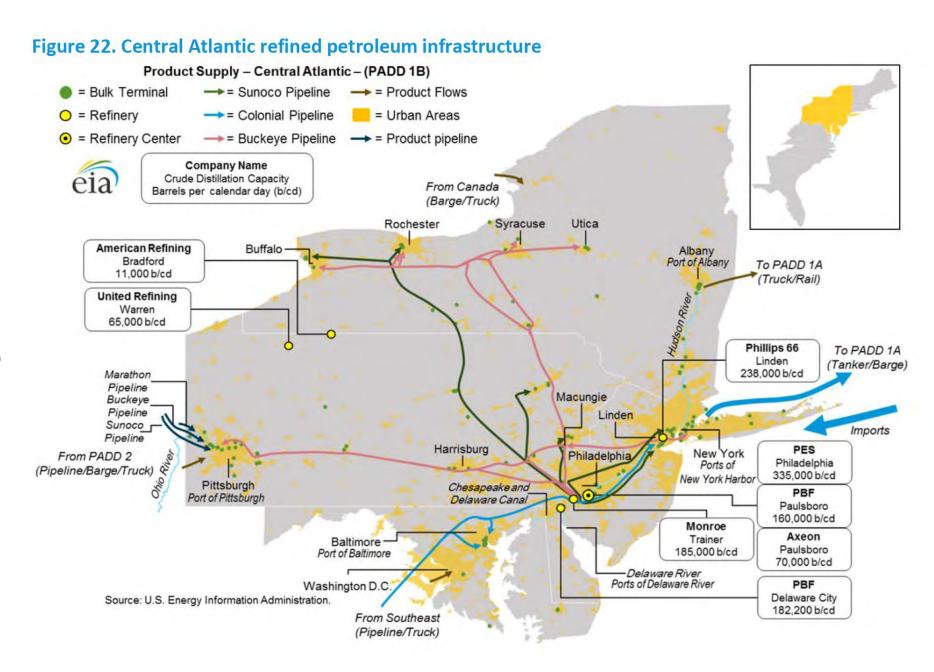
 PES was the largest east coast refinery and the region's refineries are the only along the entire East Coast.

MID-ATLANTIC / NORTHEAST

 The region is linked to western PA and upstate NY through petroleum product pipelines as well as the Midwest (Buckeye) and Gulf Coast (Colonial).

PHILADELPHIA REGION

 PES was 1 of 5 refineries in the region but was responsible for almost 50% the region's refining capacity.





NATIONAL CONTEXT DATA ANALYSIS:

- Establish the appropriate spatial scales for analysis (1 mi, 10mi)
- Review demographic data: population, race, income (EPA EJ Datasets?)
- Identify contextual trends, typologies, and possible additional urban case studies anticipating the closure of other existing refineries.
- Digitize and spatialize refinery closure data for trends and case studies.

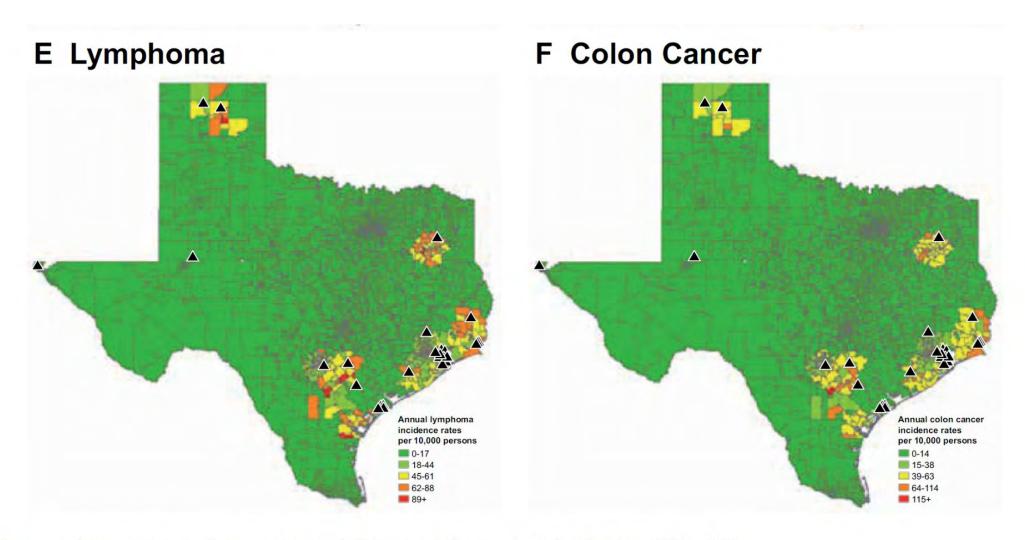
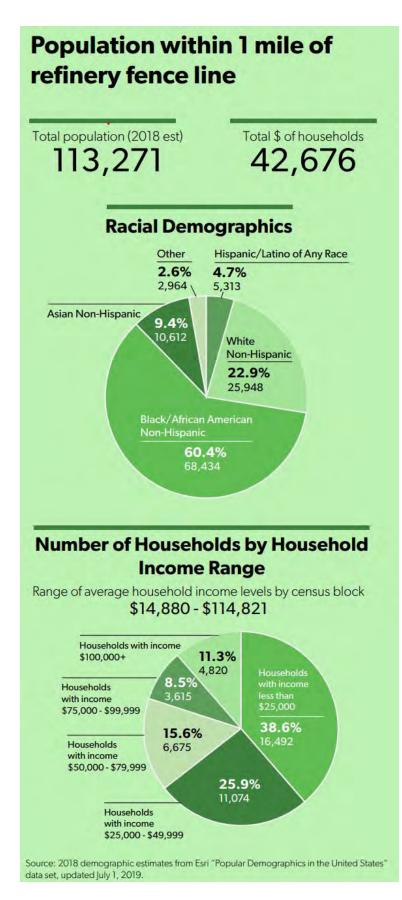


Figure 1. Heat map of cancer rate according to cancer type in Texas in relation to refinery location from 2001 to 2014.



City of Philadelphia, "A Close Call and an Uncertain Future: An assessment of the past, present, and next steps for Philadelphia's largest refinery", 2019

31 US REFINERIES WITH MORE THAN 10,000 PEOPLE WITHIN 1 MI

REFINERY NAME Name	LOCATION		SIZE		TRANSPORTATION				PIPELINES			ADJACENT LAND CHARACTERISTICS			ADJACENT POPULATION	
	City	State	Capacity	Rank	Acres Wate	erway	Rail Hi	ghway Hydi	oPipe Petr	oPipe Crud	ePipe (Jrban V	Water	Mean Elevation	1mi_TotalPopulation	10mi_TotalPopulation
WILMINGTON	WILMINGTON	CA	139000	54	628	1 0	1 0	10	0	1 @	1 0	1 0	1	12	43620	1527362
PARAMOUNT	PARAMOUNT	CA	84500	77	56 🔾	0 🜑	1 0	10	0	10	0	10	0	23	40440	2055708
TORRANCE	TORRANCE	CA	150900	49	657	0	1 🚳	10	0	1.0	1 0	10	0	23	34044	1631152
EL PASO	EL PASO	TX	122000	57	561	0	1.0	10	0	10	0	10	0	1143	31332	512866
EL SEGUNDO	EL SEGUNDO	CA	269000	19	899	1 0	1 💮	10	00	0	1.	1.0	1	34	28598	1405004
BAYTOWN	BAYTOWN	TX	560500	2	4276	1 0	1 0	1 0	1.0	1 0	1.0	1.0	1	5	26926	681921
PHILADELPHIA (PES REFINING COMPLEX)	PHILADELPHIA	PA	310000	13	804	-10	10	10	0 🜑	10	0	10	1	4	24560	1451921
LINDEN	LINDEN	NJ	241000	25	724	1.0	10	1.0	0.0	1.0	0 🚳	10	1	7	23723	1415615
LOS ANGELES (CARSON PLANT)	CARSON	CA	269200	18	563	1 0	1.0	10	0	1 0	1.0	1.0	0	8	23284	1704067
SOUTH GATE	SOUTH GATE	CA	8500	129	23 ()	0 0	10	10	00	00	0	10	0	30	21846	2254755
HOUSTON	HOUSTON	TX	263776	20	679	1 0	1 🔴	10	1 0	1.	1 0	1.0	1	7	20331	1101074
CHANNELVIEW	CHANNELVIEW	TX	0	141	3644	0	10	1.0	10	1.0	10	10	1	10	17898	364283
TOLEDO	OREGON	ОН	160000	45	194	1 0	1.0	1.0	1.0	10	0	10	0	183	15885	298049
BATON ROUGE	BATON ROUGE	LA	502500	4	1923	1 0	1 0	10	0	1.0	10	1.0	1	16	15726	319936
DETROIT	DETROIT	MI	132000	55	174	1.0	1 0	1.0	1.0	10	0 0	1.0	1	179	15497	631763
CORPUS CHRISTI	CORPUS CHRISTI	TX	157500	46	885	10	1 0	1.0	10	10	10	1.0	1	8	15416	251667
CORPUS CHRISTI EAST AND WEST	CORPUS CHRISTI	TX	296470	14	1454	1 @	1 0	1.0	1 0	1 💮	1.0	10	1	8	14872	271346
PORT ARTHUR	PORT ARTHUR	TX	603000	1	2979	1 0	1 0	1.0	1.0	1 0	10	10	1	1	14691	137876
CANTON	CANTON	ОН	93000	69	196 🔾	0 0	1.0	1 🚳	10	0	10	10	0	334	13651	276370
SHREVEPORT	SHREVEPORT	LA	57000	95	205	0	1 0	1.0	1 0	1 0	1.0	10	0	71	13636	246813
WHITING	WHITING	IN	413500	7	1073	1 0	1.	1 💮	1.0	1 0	1 0	1.0	1	177	12951	557528
BEAUMONT	BEAUMONT	TX	362300	8	1194	1 0	1 🐞	1 🔴	1.0	1 0	1.0	1.0	1	6	12581	181650
DEER PARK	DEER PARK	TX	325700	12	1670	1 0	1.0	1.0	10	1 0	10	10	1	7	12474	602275
CHALMETTE	CHALMETTE	LA	190000	37	456	1 0	10	00	0	10	0	1.0	1	1	12391	460848
DELAWARE CITY	DELAWARE CITY	DE	182200	40	4575	1 0	10	0.0	00	00	0 🔵	1 0	1	10	12232	293716
LOS ANGELES (WILMINGTON PLANT)	WILMINGTON	CA	94900	67	294	10	10	10	0	1 0	1.0	10	0	1	11975	1353326
MARTINEZ	MARTINEZ	CA	156400	47	754	1 0	10	10	0	1 0	10	10	1	14	11888	373059
TULSA WEST	TULSA	OK	85000	75	849	1 0	1.0	10	0	10	1.	1 0	1	198	10591	315714
RICHMOND	RICHMOND	CA	245271	24	1231	1 0	1 0	10	0	10	0	1.0	1	22	10104	447715

URBAN REFINERY EPICENTERS:

Los Angeles, CA

Houston, TX

Salt Lake City, UT

Corpus Christi, TX

OTHER MAJOR URBAN REFINERIES:

El Paso, TX

Linden, NJ

Toledo, OH

Baton Rouge, LA

Detroit, MI,

